Indium-Free Perovskite Solar Cells Enabled by Impermeable Tin-Oxide Electron Extraction Layers

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Since the first demonstration of organic–inorganic hybrid perovskite solar cells (PVSC), enormous attention has been devoted to this field. In the past few years, the power conversion efficiency (PCE) of PVSC saw an astonishing improvement from 3.8% up to more than 22%.^[1-4] Currently, PVSC are promising candidates to realize tandem cells with crystalline silicon (c-Si) and Cu(In,Ga)(Se,S)₂ (CIGS) solar cells in an aim to unlock efficiency levels beyond 30%.^[5-6] Aside from that, semitransparent, highly efficient flexible or arbitrarily shaped PVSC are envisaged.^[7-8] For all of these applications, a sustainable concept for transparent electrodes, which can be prepared on a large area, at low costs and low

temperatures, and which afford a conductivity and transmittance surpassing that of indiumtin-oxide (ITO), is vigorously pursued.

Among the possible ways to realize semi-transparent electrodes for thin-film photovoltaic devices, metal nanowires or ultra-thin metal layers are considered the most promising alternatives to ITO.^[9] However, for PVSCs, metals which are deposited before the perovskite layer as part of the bottom electrode are easily corroded by the precursors of the perovskite. As an example, the synthesis of the fruit-fly perovskite compound CH₃NH₃PbI₃ (MAPbI₃) from a solution process involves PbI₂ and MAI as precursors. Typically, some post deposition annealing at temperatures in the range of 70-100°C is employed to finally form the MAPbI₃ layer. As has been shown by various authors, chemicals like MAI severely degrade the conductivity of metal electrodes due to the formation of e.g. Ag halide species.^[10-12] In addition, the direct contact of metals like Al and perovskite has been shown to result in electrochemical decomposition of the perovskite, leading to realibility issues in the related devices.^[13] Gold has been identified to be more resilient against corrosion than Ag,^[14] but its high cost and unfavorable optical properties compromise its attractiveness for semitransparent electrodes.^[9] Alternatively, silver nanowires have been embedded in PEDOT:PSS, which obviously provided some protection.^[15] However, PEDOT:PSS has only very poor gas permeation barrier properties, leading to a limited long-term protection of the metal against halide compounds leaking out of the perovskite active layer. Han et al. and Kim et al. used zinc oxide (ZnO) to protect the metal wires and to prevent their corrosion.^[16-17] Unfortunately, it turned out that the interface of ZnO based materials and organic-inorganic hybrid perovskites is thermally unstable and it has been identified as a source of perovskite decomposition.^[18-19] Aside from ZnO, tin oxide (SnO_x) has been explored as a promising electron extraction material for PVSCs.^[20] Solution processed SnO_x has been considered ^[21-23], but unfortunately, solution processed layers in general suffer from pin-holes and thus do not qualify as meaningful permeation barriers.^[21, 24] Recently, SnO_x grown by atomic layer deposition (ALD) using ozone or plasma^[20, 25] has been considered as an electron extraction layer (EEL) for PVSCs. Moreover, we have shown very recently that SnO_x grown by lowtemperature ALD forms extremely dense, conformal and pinhole free layers with outstanding gas permeation barrier properties and a superior chemical stability compared to ZnO.^[26] Most importantly, its concomitant electrical conductivity qualifies SnO_x to be used as charge transport layer inside a thin-film solar cell.^[26] Therefore, we reasoned that the barrier properties of SnO_x may be extremely beneficial to protect ultra-thin metal layers against the chemical attack due to the perovskite precursor species.

In light of the above, in the present work we employ SnO_x grown by ALD for a twofold purpose: (i) as protection layer for the ultra-thin metal layer as part of a semitransparent Infree bottom electrode and (ii) as concomitant electron extraction layer in a conventional planar PVSC. ALD in general relies on the sequential delivery of a metal-organic precursor and an oxidant. In the case of our SnO_x the oxidant can be water (H₂O-SnO_x), ozone (ozone- SnO_x), or oxygen plasma (plasma- SnO_x).^[27] We have recently shown that H_2O-SnO_x states an excellent EEL for organic solar cells.^[28-29] Specifically, the SnO_x based EEL mitigated issues like UV-light soaking and photo-induced shunts, which frequently occur in organic solar cells based on ZnO or TiO_x as EELs. In principle, H₂O based ALD processes are among the most widely established ones for a range of metal-oxides and they are even compatible with atmospheric processing in a roll-to-roll scheme.^[30-31] Until now, there is no report about the application of H₂O-SnO_x as EEL in PVSCs, and a comparative study of H₂O-SnO_x, ozone- SnO_x , and plasma- SnO_x as EEL is missing. More importantly, the concomitant functionality of the SnO_x as permeation barrier to shield thin metal layers against the halide compounds used in the perovskite deposition process has not been envisaged, as of yet. As such, our report is the first demonstration of semitransparent bottom electrodes for PVSCs using ultrathin Ag and Cu layers protected by a SnO_x permeation barrier. Beyond our successful case study, these results pave a general way towards perovskite solar cells incorporating indiumfree transparent bottom electrodes based on corrosion sensitive metals.

Table 1 Device characteristics of cells based on ozone-SnO _x , plasma-SnO _x , and H ₂ O-SnO _x
measured in forward and reverse direction with a scan rate of 100 mV/s. Mean values and
standard deviation were obtained from 20 devices for each EEL configuration. The values in
parenthesis state the respective maximum values. Note, all current density values have been
corrected for spectral mismatch of our AM1.5 light source by using EQE data.

EEL SnO _x	J/V sweep direction	J _{sc} [mA cm ⁻²]	$V_{ m oc}$ [V]	FF [%]	PCE [%]
ozone	Reverse	20.1±0.2 (20.5)	1.17±0.01 (1.186)	59±3 (67)	13.9±0.7 (15.3)
	Forward	19.8±0.2 (20.3)	1.17±0.01 (1.186)	63±2 (68)	14.5±0.4 (15.4)
plasma	Reverse	20.0±0.3 (20.5)	1.12±0.03 (1.164)	60±2 (63)	13.3±0.6 (14.6)
	Forward	19.8±0.3 (20.3)	1.11±0.03 (1.164)	57±2 (61)	12.5±0.5 (13.6)
H ₂ O	Reverse	19.8±0.6 (20.9)	1.04±0.06 (1.110)	51±4 (59)	10.6±1.2 (12.7)
	Forward	19.0±0.7 (20.4)	1.03±0.07 (1.100)	43±3 (48)	8.4±1 (9.8)

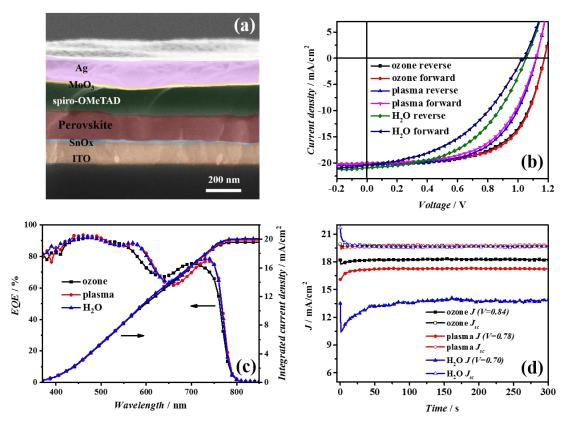


Figure 1 Cross-sectional scanning electron micrograph of the planar PVSC that we use to evaluate the functionality of SnO_x as EEL. (a). Current–voltage characteristics of PVSC based on ozone- SnO_x , plasma- SnO_x , and H_2O - SnO_x , measured in forward and reverse direction with a scan rate of 100 mV/s (b). External quantum efficiency (EQE) together with EQE based integrated J_{sc} for devices based on ozone- SnO_x , plasma- SnO_x , and H_2O - SnO_x (c). Current density vs. time under short circuit (open symbols) and maximum power point (filled symbols) conditions (d). Note, all current density values have been corrected for spectral mismatch of our AM1.5 light source by using EQE data.

The cross-sectional scanning electron micrograph of the conventional PVSC stack used to evaluate the functionality of SnO_x as EEL is displayed in **Figure 1a**. The SnO_x layers in this set of samples were grown by ALD at 100°C and they had a thickness of 20 nm. The perovskite layer was deposited by a one-step solution method with a thickness of approximately 180 nm. Details can be found in the experimental section. The current–voltage (*J-V*) characteristics of devices based on different SnO_x layers are illustrated in **Figure 1b**. The corresponding performance parameters are listed in **Table 1**. A graphical representation of the device statistics is shown in **Figure S1**. The devices based on ozone-SnO_x exhibit the best performance with a remarkably high V_{oc} of up to 1.186 V (average: 1.17 V) and a maximum PCE of 15.4% (average 14.5% in reverse sweep and 15.3% as derived from a stabilized current density in the maximum power point (MPP) (**Figure 1d**)). Note, with a

typical bandgap of 1.55eV for the MAPbI₃ we derive a voltage loss, i.e. E_g/q - V_{oc} , of only 0.36 V, which is among the lowest values reported for PVSCs and rivals that of commercial silicon cells.^[32] For the devices based on plasma-SnO_x, the V_{oc} is about 1.11 V with a PCE of 13.5% (derived from a stabilized current density in the maximum power point). We want to note, that these devices show a negligible hysteresis. In stark contrast, the devices based on H₂O-SnO_x show a significant hysteresis behavior with a substantially lower V_{oc} of only 1.04 V and an average PCE of 10.6% for the reverse and 8.4% for the forward scan. The external quantum efficiency (EQE) spectra together with the integrated J_{sc} for devices based on ozone-SnO_x, plasma-SnO_x, and H₂O-SnO_x are shown in **Figure 1c**. **Figure 1d** shows the temporal dependence of the current density at 0 V (J_{sc}) and at the maximum power point (J_{MPP}) under constant illumination. Both J_{sc} and J_{MPP} are stable for all the devices over the time of the experiment. Current–voltage scans at various voltage sweep rates for the devices can be found in the supporting information (**Figure S2**).

In an attempt to unravel the reasons for the strikingly different device characteristics depending on the choice of oxidant in the ALD process of the SnO_x EEL, we initially checked the layer morphology of the different SnO_x variants on ITO by using scanning electron microscopy (SEM) (Figure S3). It turns out that all our SnO_x layers show a similar surface structure. As such, the layer morphology does give a hint to the reasons underlying the different device characteristics. Furthermore, we analyzed the crystal structure of the perovskite layers deposited on top of the different SnO_x EEL. X-ray diffraction (XRD) patterns of the respective perovskite films are displayed in Figure 2. Apparently, the crystallinity of the perovskite layers does not depend on the oxidant used for the deposition of the SnO_x layer. Some small XRD signal due to PbI₂ is found in all samples. In order to illustrate the morphology of the perovskite on different SnO_x, SEM and atomic force microscopy (AFM) have been performed, as presented in Figure S4 and S5, revealing no obvious change in crystal size or surface structure. Moreover, contact angle measurements showed the same wettability of the three SnO_x films for the perovskite ink (Figure S6). Taken together, the morphological characterization of the perovskite does not point to reasons for the differences in the device characteristics. It can therefore be assumed that the variations in performance are related to changes in the respective interfacial electronic structure.

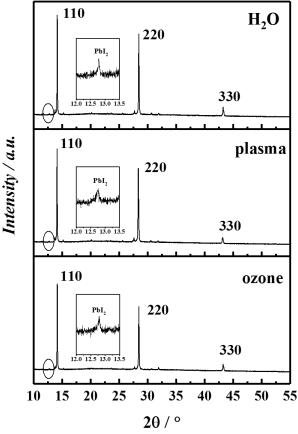


Figure 2 X-ray diffractograms of 180 nm thick perovskite films deposited on a glass/SnO_x substrate, using ozone-SnO_x, plasma-SnO_x, and H₂O-SnO_x, respectively. The insets show magnifications of the PbI₂ peak region.

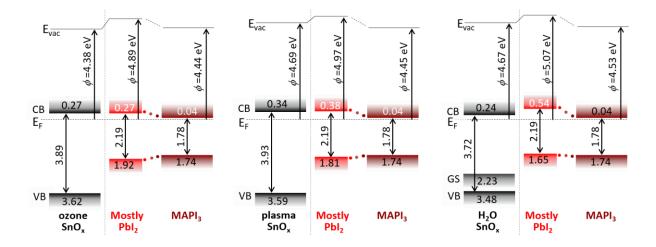


Figure 3 Electronic structure of the different SnO_x variants in their pristine state and of a thin and thick (bulk-like) MAPbI₃ layer deposited on top of them. The energy level positions were determined by UPS and IPES measurements of the as prepared layers (**Figure S7**). The conduction band (CB) position of the PbI₂-like rich interface layer was derived from the UPS/IPES measurement of a separately prepared PbI₂ film (**Figure S8**). Abbreviations: E_{vac} vacuum level, E_F Fermi energy, ϕ work function. The values written at the VB and CB mark their distance from the Fermi energy.

A detailed analysis of the SnO_x layers and their respective interfaces was performed, using Kelvin Probe (KP), UV and X-ray photoelectron spectroscopy (UPS, XPS) as well as inverse photoelectron spectroscopy (IPES). From the Kelvin Probe analysis we determined a work function ϕ of 4.12 eV for ozone-SnO_x, 4.32 eV for plasma-SnO_x, and 4.3 eV for H₂O-SnO_x. In UPS, a similar trend albeit with somewhat shifted values was confirmed (4.38 eV for ozone-SnO_x, 4.69 eV for plasma-SnO_x, and 4.67 eV for H₂O-SnO_x) (see **Figure 3**).

Aside from the electronic properties of the SnO_x layers alone, the electronic structure at their interface to the adjacent perovskite is of importance. To this end, we deposited thin (<10 nm) as well as thick (180 nm) perovskite layers on top of SnO_x surfaces and again performed photoelectron spectroscopy.

Interestingly, the valence band spectra of the thin perovskite layers did not show the typical shape of the density of states known for MAPbI₃ (**Figure S8a**), but rather resembled that of PbI₂, which has a very distinct state approximately 2 eV below the Fermi level (cf. ref. ^[33] and the PbI₂ spectrum in **Figure S8a**). In agreement to this finding, the XPS spectra reveal a substantial deficiency of nitrogen and carbon species in the thin perovskite layers on the ozone and plasma SnO_x samples (**Figure S9c,d**), which likewise suggests the presence of PbI₂ and therefore supports the UPS findings. The formation of a PbI₂ interfacial layer has earlier been observed between TiO₂ and MAPbI₃^[34] as well as between ITO and MAPbI₃.^[35]

Curiously, on the H₂O sample, there is significantly more N and C signal in the thin perovskite layer; however, as the UPS spectra is indistinguishable from the other two samples, we still suggest the same presence of PbI₂ with some additional MAI bound to the interface. Note, the XRD data also showed the presence of PbI₂, albeit without providing the information that it is located at the interface to the EEL. Thus, we conducted synchrotron grazing incidence wide angle x-ray scattering (GIWAXS) on a thin MAPbI₃ layer (thickness < 10 nm) deposited on our SnO_x under inert atmosphere (**Figure S10**). We took particular care that the MAPbI₃ was not exposed to ambient air during handling the samples and during the measurement in order to rule out moisture induced degradation of the MAPbI₃ (please see Experimental section for details). As can be seen in **Figure S10**, the GIWAXS pattern is dominated by a signal due to PbI₂ with only a minor contribution of MAPbI₃ remaining. In contrast, GIWAXS on thick layers repeats the results of normal XRD. Obviously, the ratio of PbI₂ to MAPbI₃ correlates with the volume of interface relative to the total volume of the layer. This strongly corroborates the formation of PbI₂ at the interface of MAPbI₃ and SnO_x. Taken together, our results indicate that the interface between the SnO_x EELs and the

perovskite comprises a PbI₂ interfacial layer which has an electronic bandgap of 2.19 eV as derived from UPS/IPES (**Figure S8b**); earlier reports found a comparable band gap of PbI₂ of 2.3 eV.^[36]

For the thick MAPbI₃ layers, the UPS measurements show the typical MAPbI₃ features ^[37-38] (**Figure S8a**), and the results of UPS and IPES (**Figure S8b**) provide a bandgap of 1.78 eV, which is larger than the value typically derived from optical data in the range of 1.55-1.6 eV.^[39] As the exciton binding energy in MAPbI₃ is known to be small it cannot be the reason for the difference between the electronic and optical band gap. Rather, this discrepancy can be attributed to uncertainties in the determination of the onset positions of the DOS of the MAPbI₃ perovskite in PES data. It has been shown that the VB onset derived from a linear representation of the UPS spectra, as is done here, results in an underestimation of the small DOS close to the VB onset. The small DOS close to the VB onset can be better pronounced by using a semi-logarithmic plot of the VB spectra.^[40] As the proper interpretation of such a semi-logarithmic plot requires the fitting of the measurement to density functional theory data and comes with some ambiguity we favor using the linear data and focus the argumentation along the lines of the relative shifts of the VB/CB levels when comparing the alignment on the three different EELs, as shown in **Figure 3**.

Very remarkably, we encounter varying degrees of energy steps in the CB between MAPbI₃ and the PbI₂ interface layer which are 0.23 eV (for ozone-SnO_x), 0.34 eV (plasma-SnO_x), and 0.5 eV (H₂O-SnO_x), respectively. As the energetic position of the thick perovskite layer is identical for all three samples, the differences in energy step are due to varying positions of the CB position of the PbI₂ interface layer. This can partly be attributed to the differences in SnOx work function but more importantly the interface dipoles between SnOx and PbI2 do vary. The underlying microscopic reason for this effect is difficult to identify, but it could be due to slight differences in the composition of this PbI₂ interface layer, making it e.g. more or less n-type in nature. Note that no change in the position of the Sn3d core level peaks is found upon thin perovskite coverage (Figure S9e), meaning that band bending in the SnO_x is not affected by the deposition of the perovskite, so we infer no significant charge transfer upon contact formation. To shed more light onto the energetic line-up between SnO_x and PbI₂, we conducted a series of UPS measurements of PbI₂ at varied thicknesses, which was thermally evaporated onto the respective SnO_x layer with nanometer control (Figure S11). When comparing the electronic structure of the thermally evaporated PbI₂ films to that of the thin solution processed MAPbI₃ on top of the different SnO_x EELs (Figure 3) it can be estimated that the thickness of the interface induced PbI₂ layer is between 1.5 nm and 3 nm as here both the electronic alignment and the shape of the DOS show excellent agreement. The notable difference in the interfacial dipole discussed for the thin MAPbI₃ on top of the different SnO_x layers is in agreement with the respective interface dipole found for the thermally evaporated PbI₂. In addition, almost no band bending in the PbI₂ is found in the case of PbI₂ on top of ozone-SnO_x, while there is a significant upward band bending in the PbI₂ toward the interface with the H₂O-SnO_x, which amounts to an electron extraction barrier of 360 meV. For the 3 nm thick PbI₂ layers the surface electronic structure is almost the same on top of the different SnO_x EEL.

In light of the energetic line-up data, we now discuss the dark J-V characteristics of our PVSC based on the different SnO_x EELs (Figure S12a). All devices show a clear rectifying behavior. However, the reverse current density of the H₂O-SnO_x devices is about an order of magnitude higher than that of the plasma- SnO_x and ozone- SnO_x based cells. This can be explained in view of the UPS/IPES data (Figure S11), where a 0.5 eV lower barrier for hole injection between the CB-edge of SnOx and the VB-edge of the PbI₂ has been found in the case of H_2O-SnO_x compared to ozone-SnO_x. For plasma-SnO_x, the barrier for hole injection is only about 0.26 eV lower compared to ozone-SnO_x. At low forward bias (i.e. < 0.4 V), the H₂O-SnO_x devices show the highest current density, which is indicative of shunting.^[41] In earlier work, a universal space charge limited current model for leakage currents in various thin-film solar cells has been presented.^[42] Among the physical origins an inhomogeneity in the electrodes, i.e. pin-holes, roughness, local variation of the work-function, has been discussed. First, we expect that the efficiency of hole-injection via the spiro-MeOTAD/MoO₃/Ag is the same for all the devices. We do not have any morphological indication (Figure S3) that would hint to an elevated shunting due to increased roughness of the H₂O-SnO_x. Furthermore, we can rule out pin-holes, as the SnO_x was deposited by ALD, which is known for dense layers that are pin-hole free and conformal. Indeed, we have previously shown than these ALD grown SnO_x layers yield outstanding gas permeation barriers, which would not be possible in the presence of pin-holes.^[26, 43] A possible origin of the elevated leakage current could be a substantially less effective hole blocking character of the H₂O-SnO_x EEL compared to that based on ozone-SnO_x. As discussed below, the presence of the gap states found in H₂O-SnO_x may compromise its hole-blocking properties and open up an additional transport channel for holes. In addition, local variations of the electronic structure at the interface may occur, but would not be detected by UPS due to a lack of lateral resolution. Scanning Kelvin probe or scanning thermal microscopy may be techniques to further assess these shunts in future work.

In an attempt to better understand the effect of the observed extraction barrier in the CB on the electron extraction form the perovskite (see Figure 3), we studied a set of electron-only devices. To this end, the solar cell layer sequence has been modified by using PCBM/Ca/Al on top of the perovskite (see inset of Figure S12b). The PCBM/Ca/Al assembly allows for the injection of electrons into the perovskite and we can study their extraction via the bottom electrode from the corresponding J-V characteristics (Figure S12b). In the device based on ozone-SnO_x, we find the highest electron-only current, indicating the most efficient electron extraction from the perovskite. In contrast, the device with H₂O-SnO_x presents an about two orders of magnitude smaller electron current, while the current in the plasma-SnO_x device is in between. This order corresponds nicely to the increasing electronic barrier between the PbI₂ and the MAPbI₃, which is smallest for the ozone- SnO_x and largest for H_2O - SnO_x (see above). Earlier reports in the field of organic solar cells have unambiguously demonstrated a lowered FF if charge extraction barriers are present.^[44-46] At the same time, parasitic recombination of charges which are not efficiently extracted will lower the V_{oc} .^[44] The role of the gap states in the H₂O-SnO_x EELs, which were found E_{GS} = 2.23 eV below the Fermi level on the device performance is not fully clear, as of yet. The energetic proximity of these filled states in the EEL to the VB of the adjacent PbI₂ (E_{GS} - $E_{VB,PbI2}$ = 0.58 eV) could represent a recombination channel for photo-generated holes. As a result, the electron selectivity of the H₂O-SnO_x EEL would be compromised compared to the other SnO_x EELs. A low electrode selectivity due to surface recombination has been discussed in detail by Reinhardt et al.^[47] In this framework, a loss of selectivity has been clearly identified to cause a loss of V_{oc} and FF, similar to our findings for the cells based on H₂O-SnO_x.

So far we studied the interface properties of SnO_x as EEL in PVSCs, whereas now we consider its concomitant permeation barrier functionality as a key building block of an ITO-free bottom electrode based on an ultra-thin Ag layer. As outlined in the introduction, for any suitable transparent bottom electrode in PVSC, damage due to the deposition of the perovskite on top must be avoided. The alternative bottom electrode envisaged in this work is based on an ultra-thin Ag layer. Initially, we evaluated the formation and resilience of the metal layer. To this end, we have prepared a 7 nm thin Ag layer by sputtering on top of a glass substrate, which resulted a sheet resistance (R_{sh}) of 18 Ω/sq . As can be seen in **Table 2**, after deposition of the perovskite on top of the Ag layer entirely lost its conductivity. Note, for the deposition of the perovskite on top of the Ag electrode, we applied the standard protocol as detailed in the experimental section. Briefly, the perovskite precursor solution was spin coated followed by

thermal annealing on a hot plate at 100°C. Already after 30s of annealing, the sheet resistance increased by more than three orders of magnitude. After 1 minute no conductivity could be detected anymore. Our finding is in line with previous reports which found the degradation of Ag due to a chemical reaction with halide compounds, like MAI.^[11]

To prevent this corrosive effect, we use protective layer of SnO_x on top of the ultra-thin Ag. It has to be noted that the Ag layer was destroyed in the ALD process in the case ozone-SnO_x or plasma-SnO_x was deposited on top of the Ag. On the contrary, H₂O-SnO_x could be deposited on top of the Ag layer without notable change of $R_{\rm sh}$. As can be seen in **Table 2**, a 20 nm thin H₂O-SnO_x layer already provided good protection against the corrosion due to the perovskite precursors. In view of our above discussion of various SnOx as EELs in the PVSC, ozone-SnO_x would be the preferred EEL adjacent to the perovskite, which is why we decided to use a bi-layered EEL of H₂O-SnO_x/ozone-SnO_x on top of the Ag. Moreover, we identified a better wetting of the Ag layer on top of the SnO_x (sample H₂O-SnO_x / Ag/ H₂O-SnO_x (13 Ω /sq)) compared to the deposition on glass (sample Glass/Ag/ H_2O-SnO_x (19 Ω/sq)). Similar substrate effects, which affect the percolation behavior of ultra-thin metal layers have been reported for Ag and Au on ZnO, ZnS and other materials.^[9] For the realization of a semitransparent bottom electrode, we therefore consider a sandwich structure with of H₂O- $SnO_x / Ag / H_2O-SnO_x / ozone-SnO_x$ with a very low R_{sh} of 11 Ω/sq , which is at par with ITO. Most importantly, its $R_{\rm sh}$ remained essentially unaltered after deposition of the perovskite on top (Table 2).

Layer sequence on glass substrate	$R_{\rm sh}$ [$\Omega/{\rm sq.}$]
Ag	18
Ag/ perovskite	not conductive
Ag/ H ₂ O-SnO _x	19
Ag/ H ₂ O-SnO _x / perovskite	26
Ag/ H2O-SnOx / ozone-SnOx	25
Ag/ H_2O -SnO _x / ozone-SnO _x / perovskite	31
H2O-SnO _x / Ag/ H2O-SnO _x	13
H2O-SnOx / Ag/ H2O-SnOx / perovskite	19
$H_2O-SnO_x / Ag / H_2O-SnO_x / ozone-SnO_x$	11
H_2O-SnO_x / Ag/ H_2O-SnO_x / ozone-SnO _x / perovskite	12
ITO (commercial), reference	12

Table 2 Sheet resistance (R_{sh}) for various transparent electrodes based on a 7 nm thick layer of Ag with and without perovskite on top.

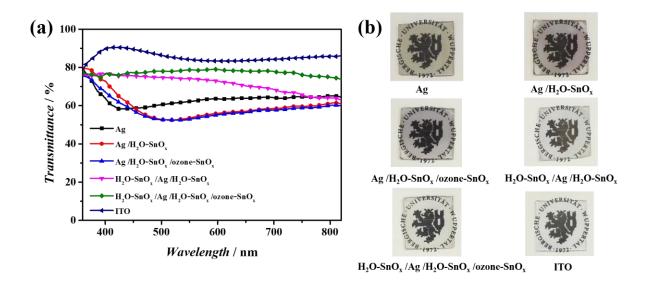


Figure 4 Optical transmission spectra (a) and photographs (b) of different Ag and SnO_x based electrodes on glass compared to commercially available ITO on glass.

Optical transmission spectra of the electrodes are shown in **Figure 4**. For the samples, where the Ag layer has been directly deposited on the glass substrate, the spectra show an overall low transmittance and a characteristic V-shape with a spectral minimum around 420 nm. This V-shape has previously been associated with a predominant island formation of the Ag.^[48] Upon subsequent coating with a thin H₂O-SnO_x layer the position of the minimum in the transmission shows a red-shift due the increased dielectric constant of the surrounding of the Ag particles, which spectrally shifts the plasmonic resonance to longer wavelength.^[49] In contrast, there is no V-shape in the transmission spectra when the Ag is deposited on top of H₂O-SnO_x, which is indicative of a significantly improved wetting of the Ag layer and a preferred formation of a more percolated Ag layer. This is in agreement with a lower $R_{\rm sh}$ of these layers. Upon careful optical impedance matching (using optical transfer matrix simulation with SETFOSTM), a sandwich structure H₂O-SnO_x/Ag/H₂O-SnO_x/ozone-SnO_x has been designed for optimum optical transmittance of about ~80% in the visible spectral region. The associated Haacke figure of merit ($T_{\rm av}^{10}/R_{\rm sh}$) = 9×10⁻³ Ω^{-1} is comparable to other Ag based semitransparent electrodes reported.^[9]

Ultimately, the transparent electrode $H_2O-SnO_x / Ag/ H_2O-SnO_x / ozone-SnO_x$ was applied in our PVSCs to replace ITO (**Figure 5a**). J-V characteristics of the device based on H_2O-SnO_x /Ag / H_2O-SnO_x /ozone-SnO_x measured in forward and reverse direction are shown in **Figure 5b**. The resulting device achieved a PCE of 10.2% at reverse scan and 11.0% at forward scan.

The statistics of 15 devices is shown in **Table S1 and Figure S13.** A PCE of 10% has been derived from the stabilized current density in the maximum power point (MPP) (**Figure S14**)). The J_{sc} of the ITO based cells is about 20% higher, which is attributed to the somewhat higher overall transmittance of ITO compared to the SnO_x/Ag/SnO_x electrode (**Figure 4**). For a fair comparison, it has to be stressed, that the ITO is typically processed at high temperatures (T > 300°C), while our SnO_x/Ag/SnO_x electrode is prepared at 80°C. A comparison of MAPbI₃ perovskite cells based on non-ITO bottom electrodes is shown in **Table S2**. Note, in this comparison we deliberately did not consider cells based on fluorine doped tin-oxide (FTO) electrodes, which actually also would be In-free but require high temperature annealing. As of yet, the highest PCE of 16.8% for ITO-free cells has been achieved by Yoon et al. using a bottom electrode based on MoO₃ decorated graphene.^[50] Following our concept of SnO_x as permeation barrier to shield thin metal layers against the halide compounds used in the perovskite deposition process, there is a good prospect for even further improved efficiency levels in optimized ITO-free devices based on thin metal layers or metal grid electrodes.

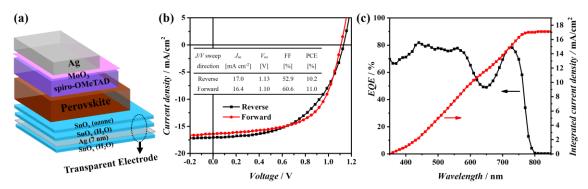


Figure 5 Layer sequence of the device based on the transparent electrode H_2O-SnO_x /Ag / H_2O-SnO_x /ozone-SnO_x (a), *J-V* characteristics of the solar cell measured in forward and reverse direction with a scan rate of 100 mV/s (b), the inset is the corresponding performance parameters. EQE of a representative device based on transparent electrode H_2O-SnO_x /Ag / H_2O-SnO_x /ozone-SnO_x (c). Note, current density values have been corrected for spectral mismatch of our AM1.5 light source by using EQE data.

In summary, we have demonstrated a comparative study of perovskite solar cells based on SnO_x electron extraction layers. Specifically SnO_x prepared by ALD using water, ozone, or oxygen plasma as oxidant has been studied. The best characteristics were achieved for devices based on ozone- SnO_x as EEL with a stable PCE of 15.3% and a remarkably high V_{oc} of 1.17 V. Photoelectron spectroscopy revealed the formation of a PbI₂ interfacial layer between the SnO_x and the perovskite in all devices. Different interface dipoles resulted in different

extraction barriers in the CB between the MAPbI₃ and the PbI₂ for the SnO_x grown with different oxidants. Notably the barrier was the largest in case of H₂O-SnO_x and the smallest in case of the ozone-SnO_x, which resulted in superior electron extraction when ozone-SnO_x was used. Based on this insight, we designed an ITO-free semitransparent bottom electrode based on SnO_x /Ag /SnO_x, in which the SnO_x served as electron extraction layer and its outstanding permeation barrier properties efficiently protected the ultra-thin silver layer against corrosion due to halide compounds. The resulting In-free perovskite cells achieve a PCE up to 11%. The low process temperature (< 100°C) of the SnO_x /Ag /SnO_x electrode provides a clear advantage over ITO, which is typically processed at high temperatures.

Experimental

Material and preparation: Tin oxide has been prepared by atomic layer deposition in a Beneq TFS 200 system (base pressure 1.5 mbar). Tetrakis(dimethylamino)tin(IV) (TDMASn) was kept at 45 °C and water was kept at room temperature. In this paper, ozone, plasma and H₂O were used as oxidants and the substrate temperature was 100 °C. The growth rates for the SnO_x layer at 100 °C were 1.0 Å per cycle for ozone, 1.11 Å per cycle for plasma and 0.88 Å per cycle for H₂O. For semitransparent bottom electrodes of SnO_x/Ag/SnO_x, SnO_x was prepared at 80 °C with water as oxidant. The growth rate was 1.06 Å per cycle.

Thin Ag film was deposited by RF magnetron sputtering at a total RF-power of 50 W at pressures of 1.1×10^{-2} mbar.

The perovskite solution was prepared by dissolving lead acetate trihydrate (99.999%, Sigma-Aldrich) and Methylammonium Iodide (>98%, Dyesol) in anhydrous N,N-Dimethylformamide at a 1:3 molar ratio with final concentrations of ~42 wt%.

The spiro-MeOTAD solution was prepared by dissolving 72.3 mg of spiro-MeOTAD (99%, Sigma-Aldrich), 28.8 μ L of 4-tert-butyl pyridine and 17.5 μ L of lithium bis(trifluoromethanesulfonyl) imide solution (520 mg Li-TSFI in 1 mL acetonitrile, Sigma-Aldrich,99.8%) in 1 mL of chlorobenzene. The pure PbI₂ (Alfa Aesar, 99.999%) films for the UPS interface study were thermally evaporated at 330°C inside a vacuum chamber where the thickness was measured by quartz crystal monitors assuming a density of 6.16 g/cm³.

Device fabrication: ozone-SnO_x, plasma-SnO_x and H₂O-SnO_x were grown by ALD at 100 °C on ITO. Then the perovskite solution was spin-coated on top at 4000 rpm for 30 s in a nitrogen-filled glovebox, followed by annealing at 100 °C for 10 min. After cooling to room temperature, the hole transporting layer spiro-MeOTAD solution was spin-coated on top at 4000 rpm for 30 s. Finally, 8 nm thick MoO₃ and 120 nm Ag was deposited on top by

evaporation in high vacuum (10^{-7} mbar). The active area is 3.14 mm². For the device based on transparent electrode, the fabrication is the same and the active area is 4 mm².

Characterization: The solar cells were characterized using a Keithley 2400-C source meter and a solar simulator (300 W Newport, AM1.5G, 100 mW cm⁻²). The sheet resistance was measured with the van der Pauw method. Crystallinity of perovskite films was assessed by Xray diffraction (XRD) using a monochromatic Cu-K α 1,2- source (Philips X'Pert Pro MPD). GIWAXS data were collected at beamline KMC-2 of BESSY II, Berlin,^[51] using a wavelength of 1.5406(1) Å, equivalent to Cu K α 1 radiation, and a Vantec 2000 area detector. Data collection times varied, with up to 1h for a single frame and up to 6h for a 2 θ -scan over the range 10-40°. The sample slides were mounted in an airtight sample holder inside of a glovebox with actively controlled (O₂ = 2 ppm, moisture < 1 ppm) Argon atmosphere. They were never exposed to air before or during the experiment. Measurements were done in outof-plane grazing incidence geometry in order to increase signal intensity. Both sample position and incidence angle were determined for each individual sample and are accurate within ±0.01 mm and ±0.01°, respectively. An incidence angle of 1° was choosen for most measurements; scans of varying incidence angle up to 8° done with selected samples did not reveal any different results.

The measurements of the surface potential were done with a McAllister KP6500 Kelvin-Probe (KP) system. Highly ordered pyrolytic graphite with a WF of 4.5 eV was used as reference. UV photoelectron spectroscopy measurements were performed using a monochromatic VUV 5000 microwave UV source at 21.22 eV (VG Scienta) and a Phoibos 100 hemispherical analyzer (Specs). For X-ray photoelectron spectroscopy a nonmonochromatic Mg K α excitation source was used (1252.6 eV) at a pass energy of 10 eV. The thicknesses of the layers were measured by a Dektak profilometer. The SEM studies were conducted using a Philips XL30S FEG microscope with a field emission cathode. Atomic force microscopy (AFM) height images were obtained using a MultiMode 8 (Bruker) operated in the tapping mode.

Supporting Information

Supporting Information is available from the Wiley Online Library or from the author; in this manuscript it is included as pages 19-28.

Acknowledgments

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Supporting Information

Table S1 Solar cell performance parameters for device based on the ITO-free transparent electrode $H_2O-SnO_x /Ag /H_2O-SnO_x /ozone-SnO_x$ measured in forward and reverse direction with a scan rate of 100 mV/s. The statics is based on 15 nominally identical devices. J_{sc} was derived from the EQE spectra. Best values are given in parentheses.

J/V sweep	veep $J_{\rm sc}$ $V_{\rm oc}$ F		FF	PCE
direction	$[mA cm^{-2}]$	[V]	[%]	[%]
Reverse	16.4±0.5	1.13±0.01	52±2	9.6±0.4
Kevelse	(17.1)	(1.14)	(55)	(10.2)
Forward	15.8±0.5	1.11±0.01	59±2	10.3±0.4
rorward	(16.8)	(1.14)	(61)	(11.0)

Table S2 Comparison of MAPbI₃ perovskite cells based on non-ITO bottom electrodes. Note, in this comparison we deliberately did not consider cells based on fluorine doped tin-oxide (FTO) electrodes, which actually also would be In-free but require high temperature annealing.

hottom alastrada	$J_{ m sc}$	$V_{ m oc}$	FF	PCE	Ref.
bottom electrode	[mA cm ⁻²]	[V]	[%]	[%]	Kel.
MoO ₃ -decotated graphene	21.7	1.0	78	16.8	[1]
AgNWs/graphene-oxide	13.78	0.94	71.3	9.23	[2]
Ag-mesh/PEDOT:PSS	19.5	0.91	80	14.2	[3]
AgNWs/F:ZnO	12.2	0.685	39.5	3.29	[4]
MPTMS SAM/Ag/MUTAB SAM	19.76 ^a	1.00	76.57	15.13 ª	[5]
	17.23			12.93	
SnO _x /Ag/SnO _x	16.4 1.11	1 1 1	.11 61	11.0	this
5110 _X //1g/5110 _X		1.11			work

^a with anti-reflective coating

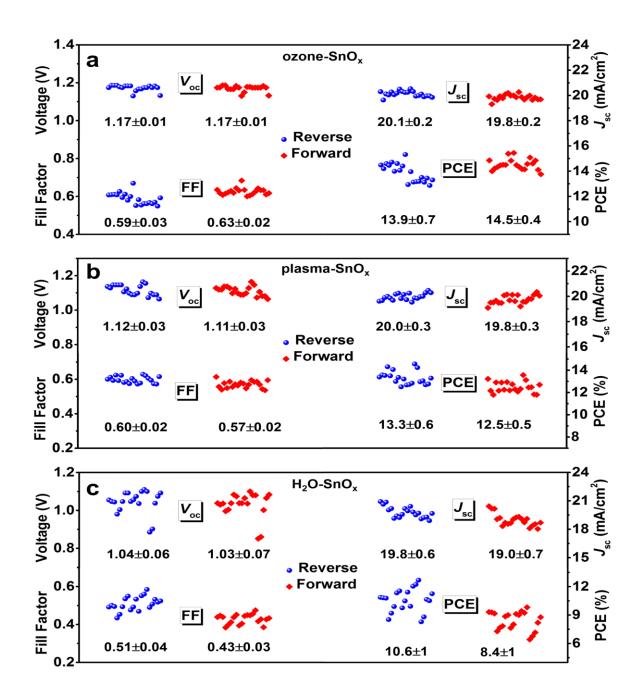


Figure S1 A graphical representation of the device characteristics of cells based on ozone-SnO_x (a), plasma-SnO_x (b), and H₂O-SnO_x (c) as EEL. For each configuration 20 devices have been measured in forward and reverse sweep at a scan rate of 100 mV/s.

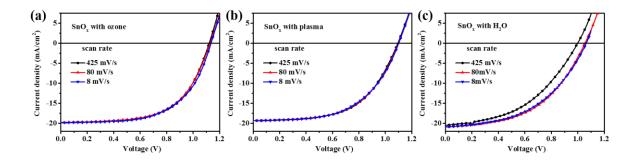


Figure S2 Scan rate dependence of the J-V characteristics of ozone-SnO_x (a), plasma-SnO_x (b), and H₂O-SnO_x (c) based devices in reverse direction.

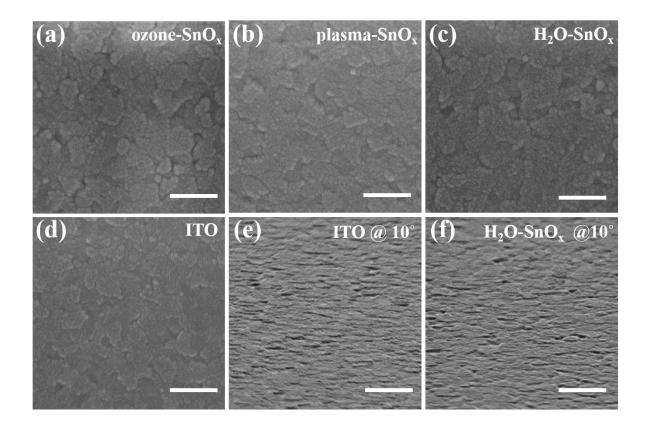


Figure S3 Plan view SEM images of 20 nm thick ozone-SnO_x (a) plasma-SnO_x (b) and H₂O-SnO_x (c) layers on top of ITO. The ITO layer on glass is shown as a reference (d). In parts (e) and (f) the ITO and H₂O-SnO_x on ITO samples have been studied under an angle of 10° . The bar in the micrographs is 500 nm.

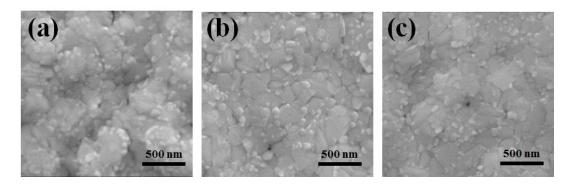


Figure S4 SEM images of the perovskite layer deposited on ozone-SnO_x (a) plasma-SnO_x (b) and H_2O -SnO_x (c).

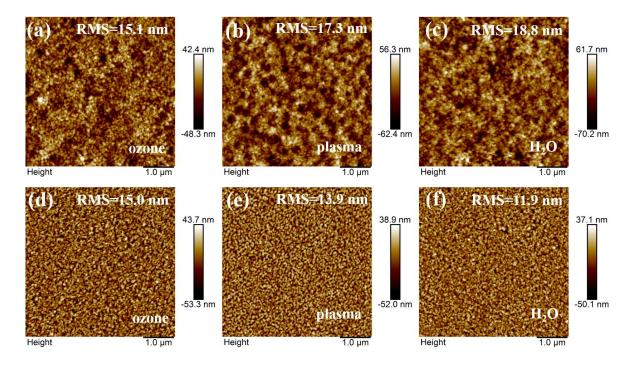


Figure S5 AFM images of the normal perovskite layer (a-c) and ultrathin perovskite layer (d-f) deposited on ozone-SnO_x (a,d) plasma- SnO_x (b,e) and H₂O- SnO_x (c,f). The root-mean-square (RMS) roughness is shown as well.

As shown in **Figure S4**, the SEM images of the three perovskite films are similar. The shape and size of the crystal grains are very similar and do not point to a strikingly different growth of the perovskite on top of the various SnO_x layers. For the AFM results (**Figure S5**), the perovskite films present a relatively smooth surface with a roughness in the range of 15-18.8 nm (rms).

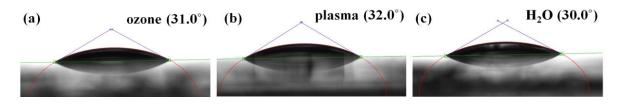


Figure S6 Images of diiodomethane droplets on ozone-SnO_x (a) plasma-SnO_x (b) and H₂O-SnO_x (c).

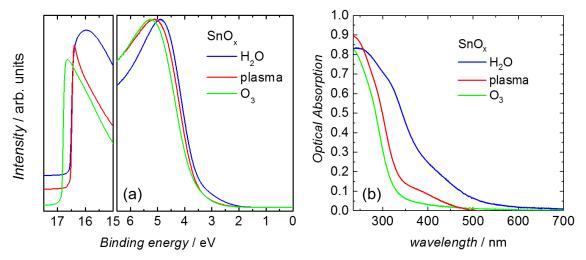


Figure S7 UPS spectra (a) and optical absorption spectra (b) for the different SnO_x EELs.

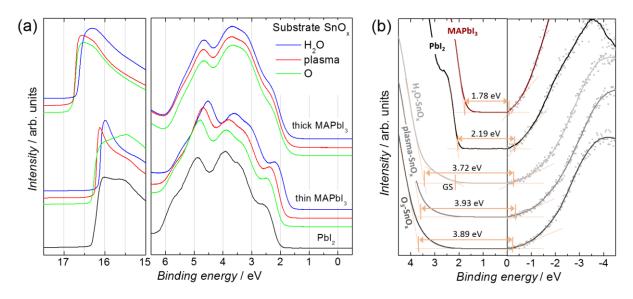


Figure S8 Photoelectron spectroscopy measurements that are used to derive the energy level diagram in **Figure 3**. (a) UPS measurements of the thin and thick perovskite layers as well as a comparative measurement of a PbI_2 layer to show the similarity in density of state to the thin MAPbI₃ film. (b) Combined direct and inverse photoemission spectroscopy measurements (UPS/IESP) of the three SnO_x substrates as well as PbI_2 and MAPbI₃ from which the bandgaps are deduced.

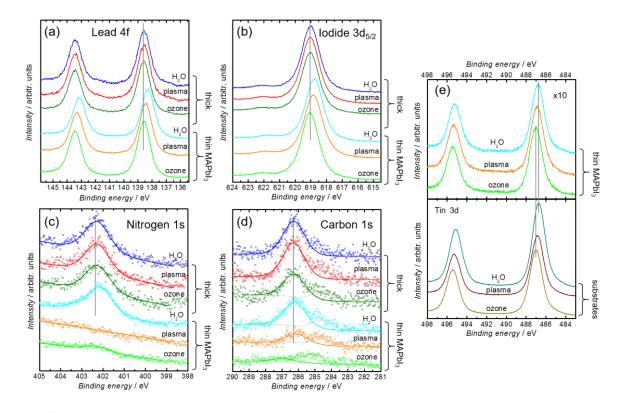


Figure S9 (a-d) Overview over the XPS core level measurements of the thin and thick perovskite layers; differences in energetic position for the thin films, as discussed for the UPS spectra, can be observed here as well. Furthermore, (c) and (d) show the lack of N and C signal for the thin perovskite layers on top of the ozone and plasma SnO_x . (e) Sn3d core level spectra for the bare substrates (bottom) as well as the substrates covered by a thin perovskite layer showing that there is no significant change in the Sn3d core level binding energy, so the band bending in the SnO_x substrate is not affected by the deposition of the perovskite.

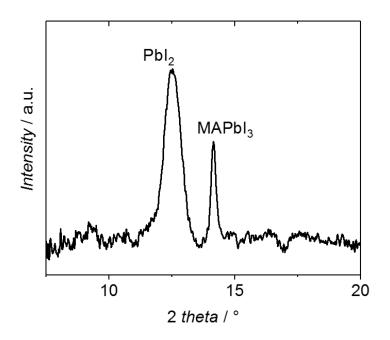


Figure S10 GIWAXS pattern of a thin MAPbI₃ layer (thickness < 10 nm) on top of H₂O-SnO_x, revealing much higher ratio of PbI₂ to MAPbI₃ than was observed for thick layers.

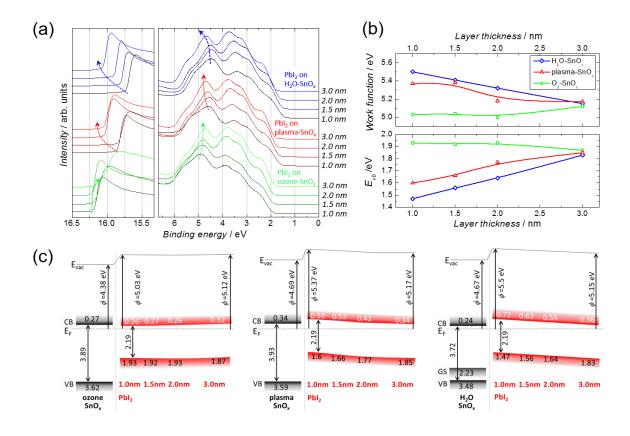


Figure S11 UPS measurements of thermally evaporated PbI_2 with step-wise increased thickness (from 1 nm to 3 nm) on top of the different SnO_x variants (a). Variation of the work function and valence band position of the PbI_2 depending on its thickness (b). Derived energy level alignment of PbI_2 on top the different SnO_x electron extraction layers.

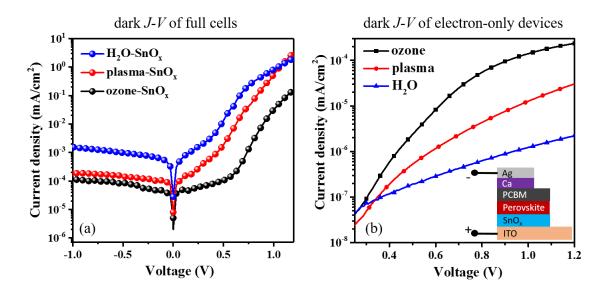


Figure S12 *J-V* characteristics in dark of full cells (a), and of electron-only devices (b) based on different SnO_x . The inset shows the unipolar device structure and the biasing scheme.

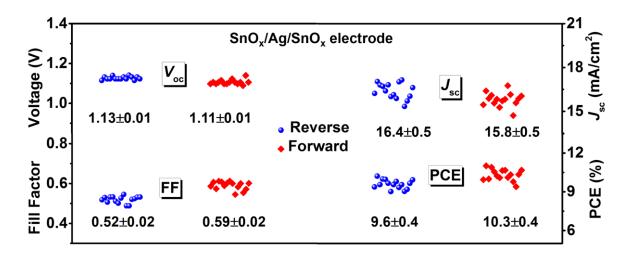


Figure S13 A graphical representation of the device characteristics of cells based on $SnO_x/Ag/SnO_x$ bottom electrodes. 15 nominally identical devices have been measured in forward and reverse sweep at a scan rate of 100mV/s.

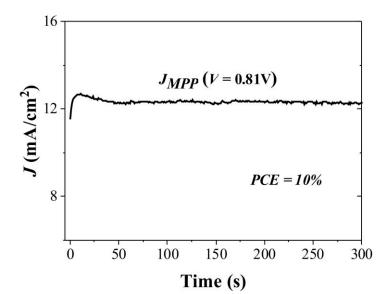


Figure S14 Current density in the maximum power point vs. time for a device based on a $SnO_x/Ag/SnO_x$ bottom electrode.

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