

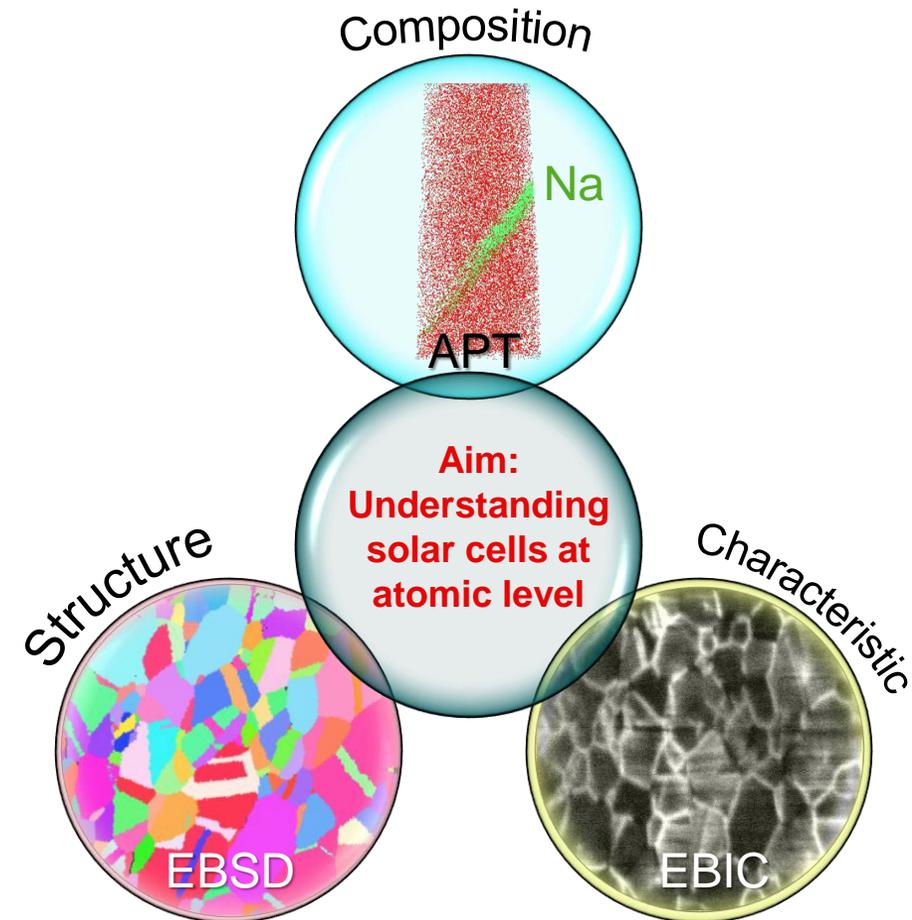
Correlative EBIC-EBSD-APT Demonstrate Diverse Role of Grain Boundaries in Cu(In,Ga)Se₂ Solar Cells

Mohit Raghuwanshi, Roland Wuerz,
Oana Cojocaru-Mirédin

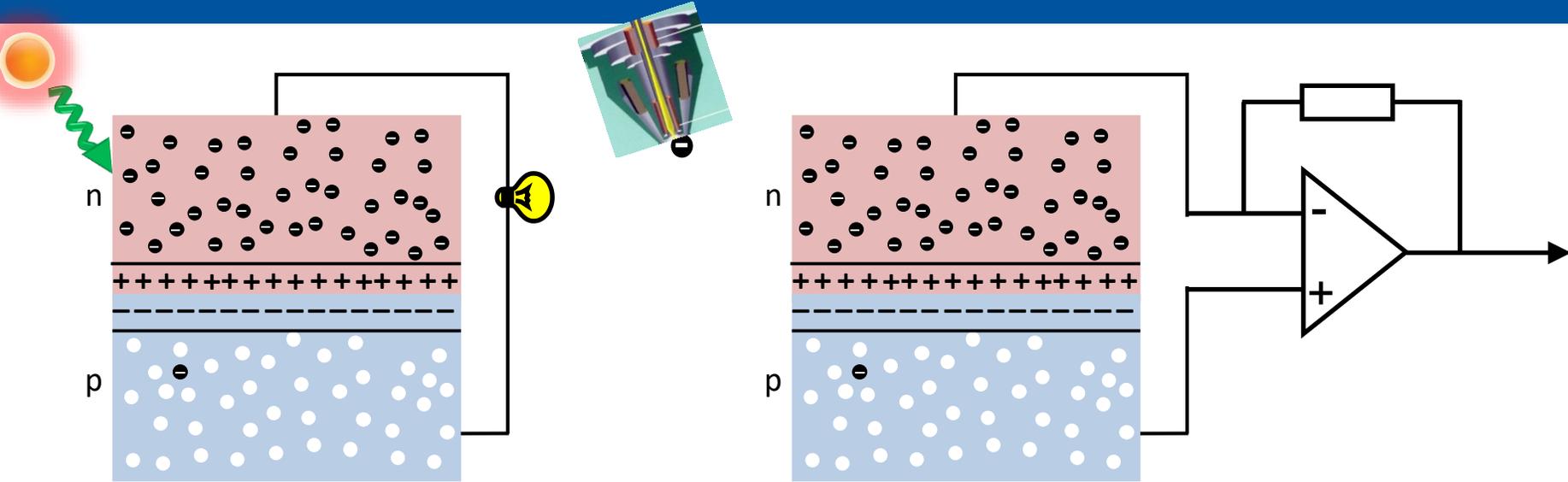
I. Physikalisches Institut (IA), RWTH Aachen (Germany)

ZSW, Stuttgart (Germany)

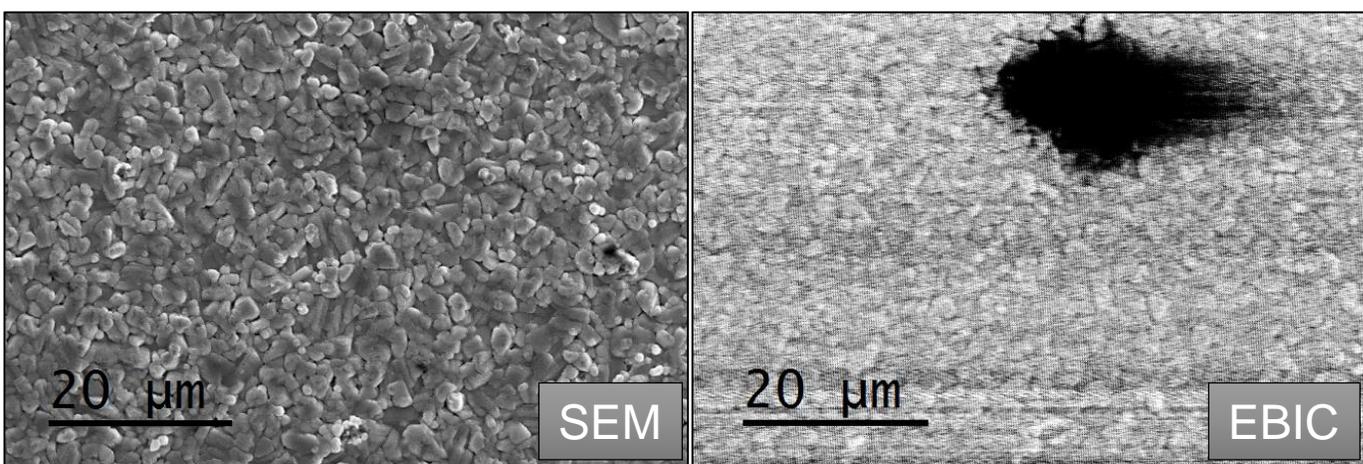
raghuwanshi@physik.rwth-aachen.de



Electron Beam Induced Current (EBIC)

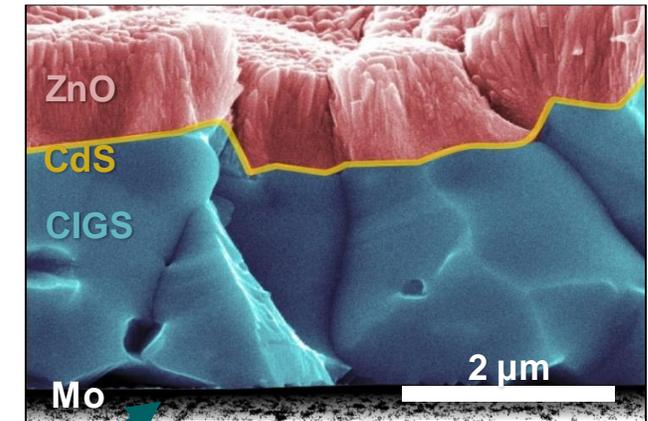
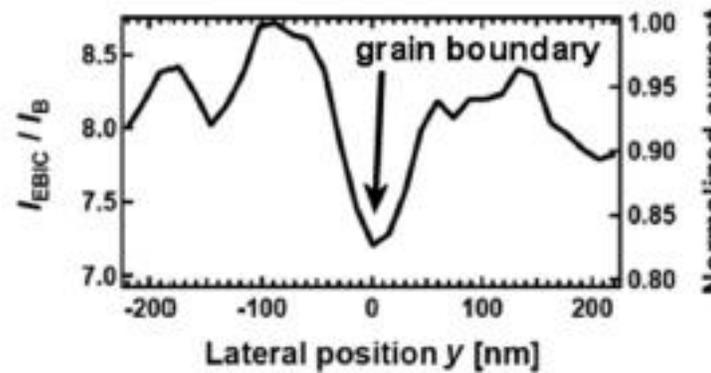
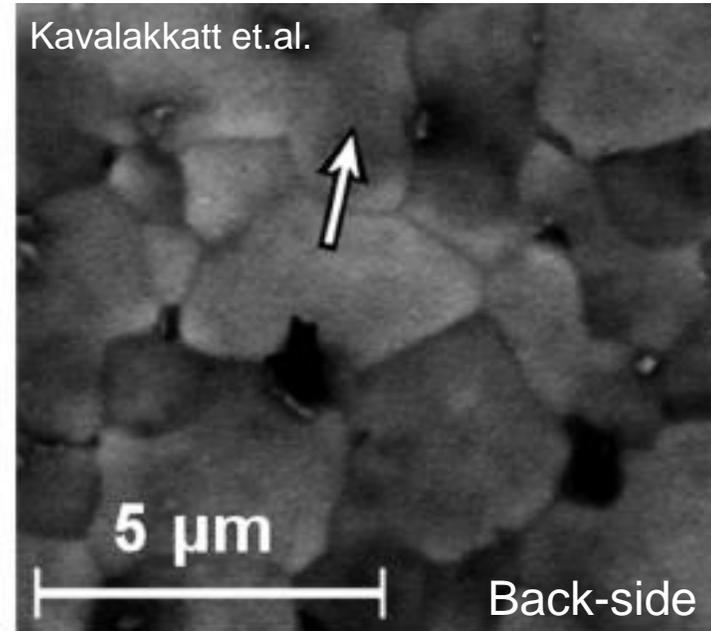
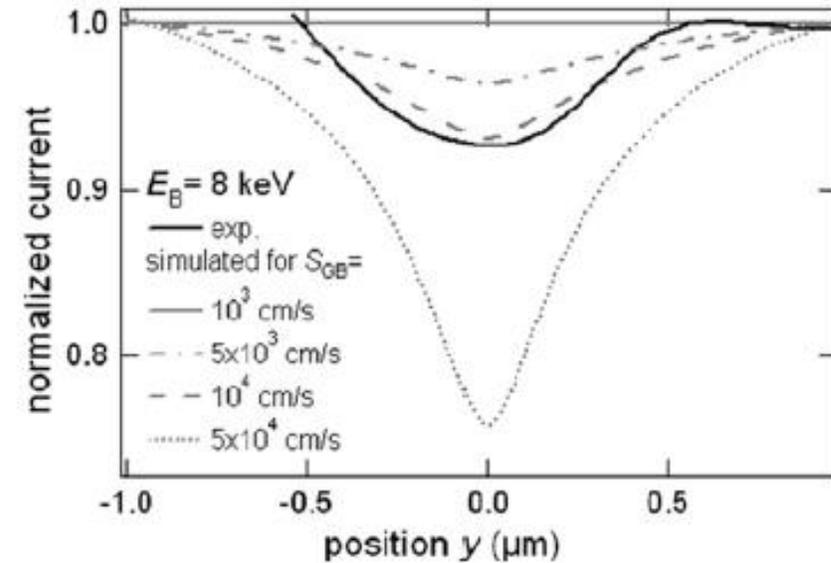
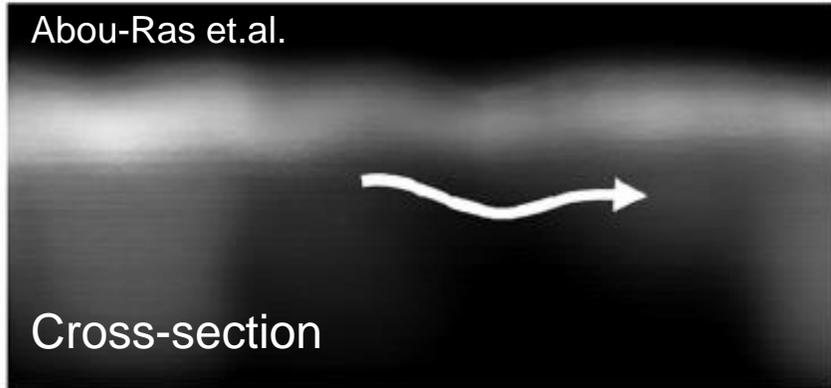


$$\text{Contrast } c(x) = \frac{\text{Current at } x}{I_0} = \frac{I(x) - I_0}{I_0}$$
$$I_0 = I(x \rightarrow \infty)$$

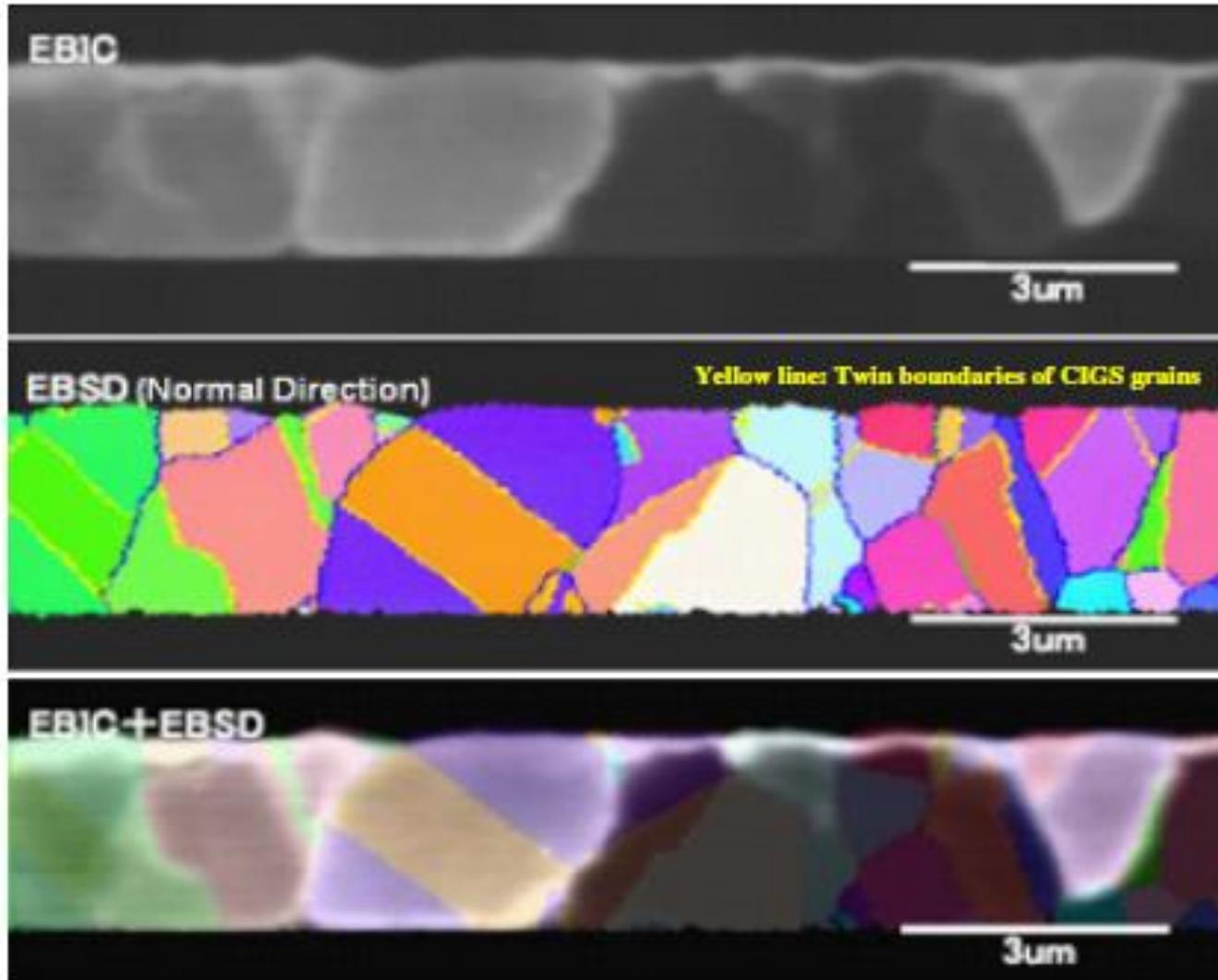


Bright: More current collection
Dark: Less current collection

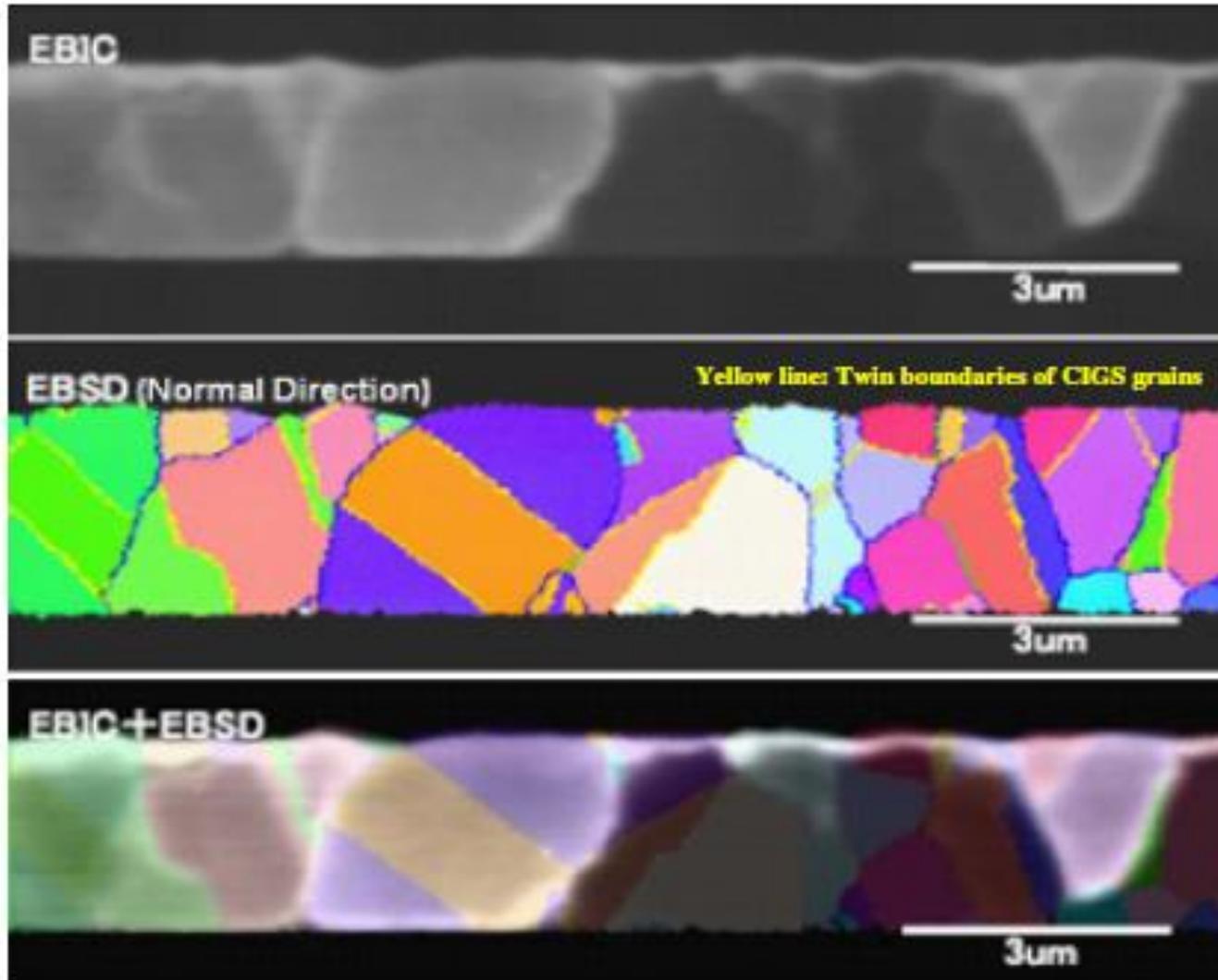
- Using electrons to generate e-h+ pair
- One electron can generate 0 to 1000 e-h+ pair
- e-h+ pairs are collected by an external circuit thus measuring the current



- 1) Does not explain high efficiency of CIGS in polycrystalline form
- 2) Back side of CIGS not crucial for solar cell efficiency
- 3) Only 1-2 GBs in cross section shown



Only few GBs in cross section shown



Only few GBs in cross section shown

Motivation:

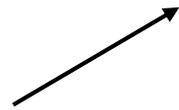
- 1) Investigate GBs in space charge and middle region
- 2) Does the GB composition influence the EBIC signal

Polished Cross-section



Bright means better generation/collection of carriers

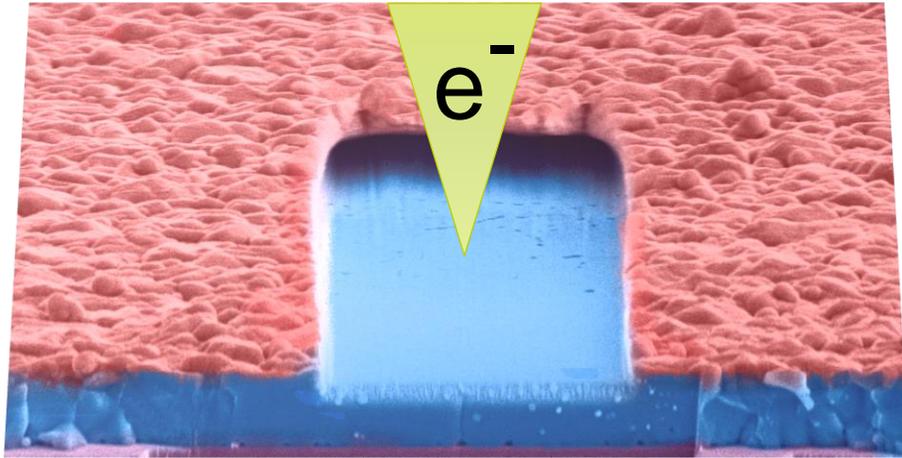
Benign



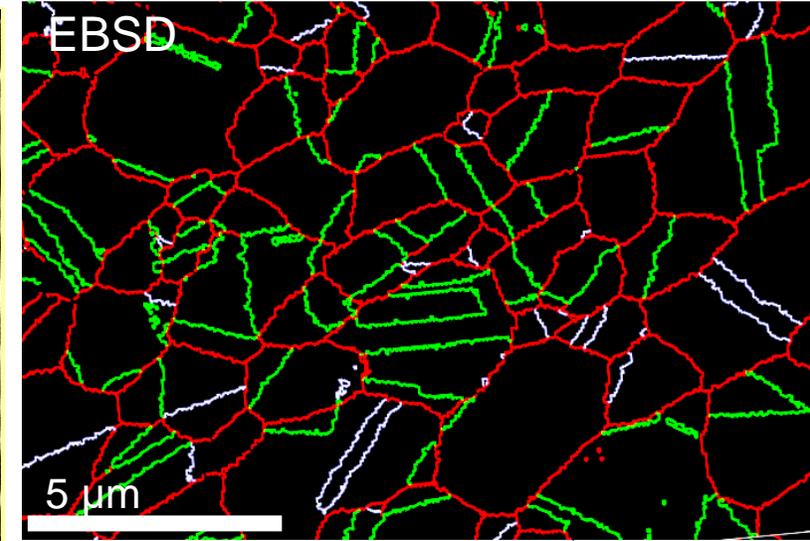
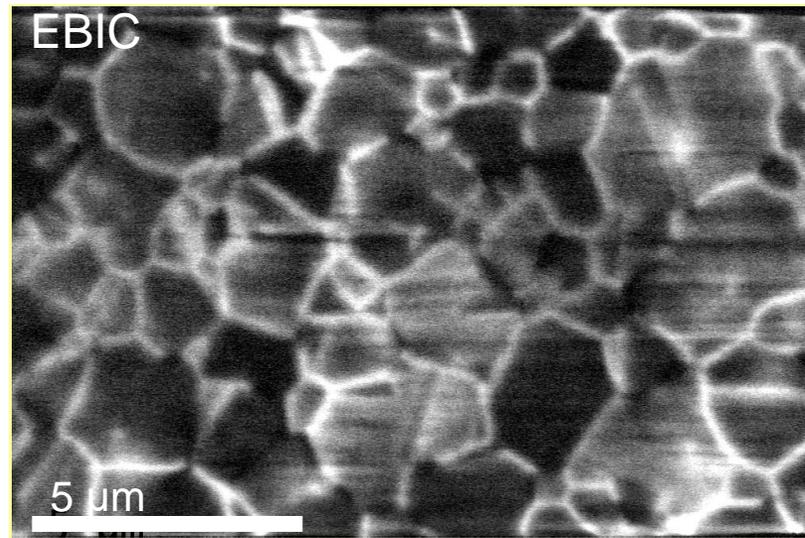
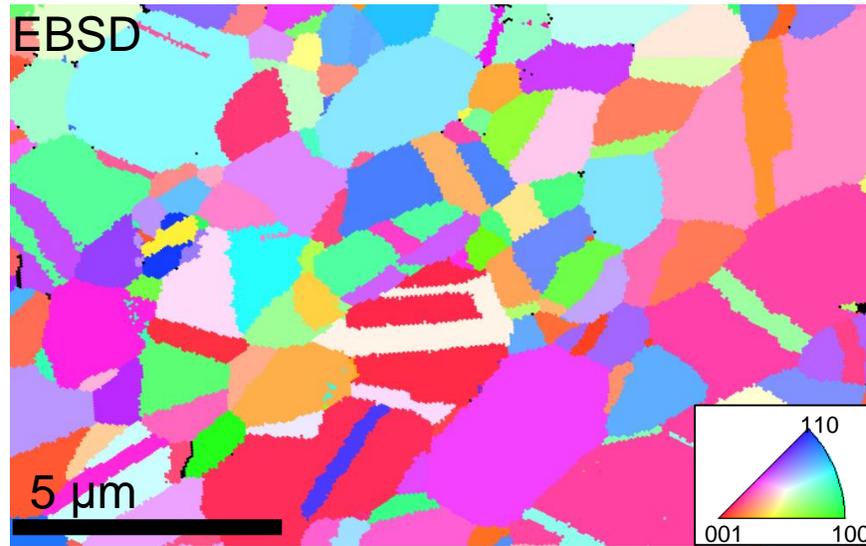
$$\eta = \frac{I_{EBIC}}{I_{SEM}}$$

Detrimental





Bright means better generation/collection of carriers

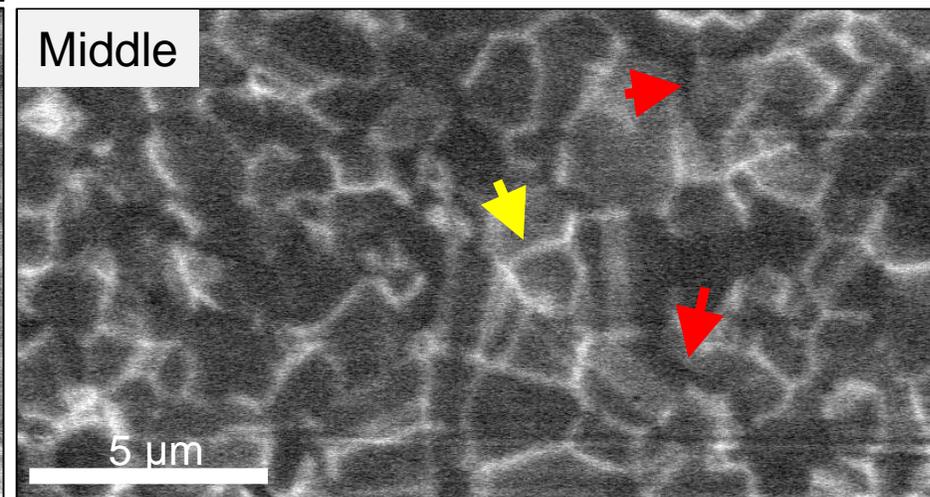
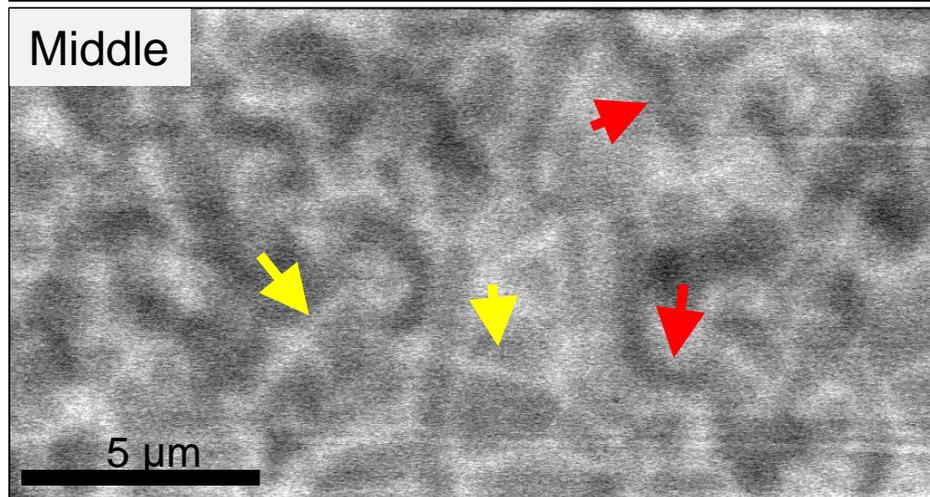
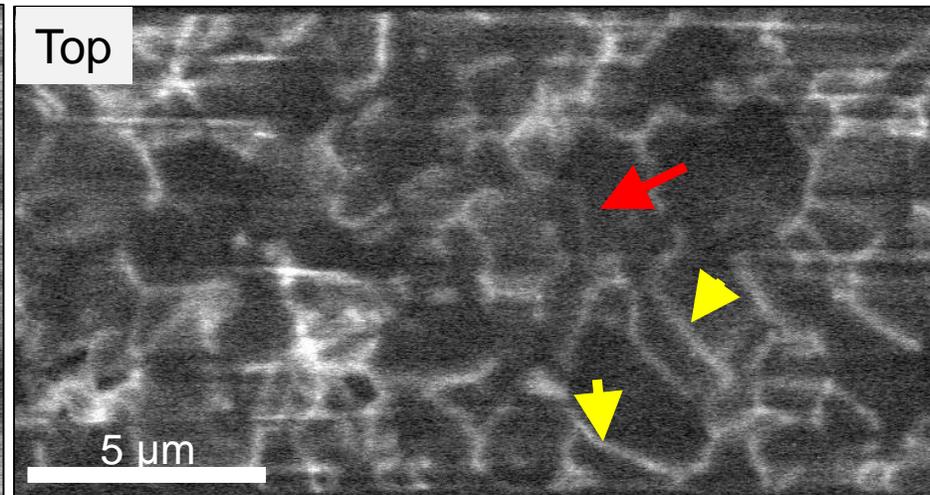
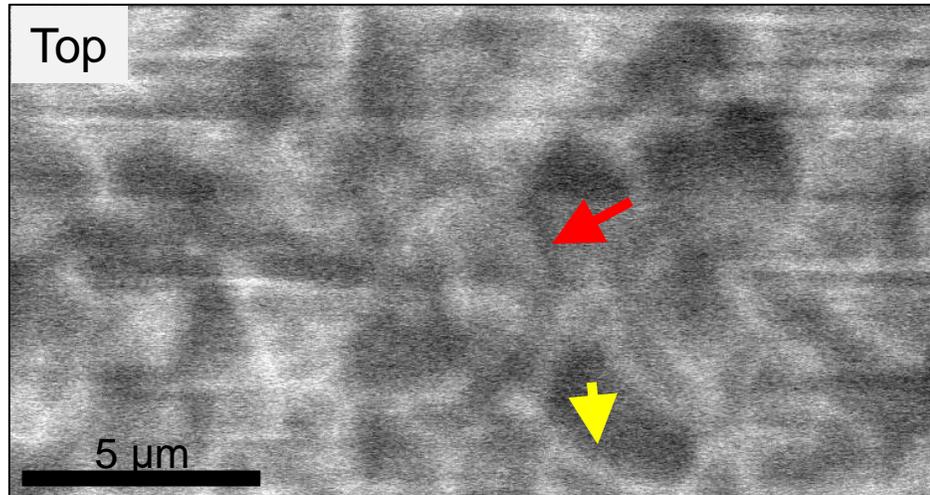


$$\eta = \frac{I_{EBIC}}{I_{SEM}}$$

- RHAGB
- 60° - <221>
- 71° - <110>

(a) 10 kV 25pA

(b) 5 kV 100pA



← Detrimental

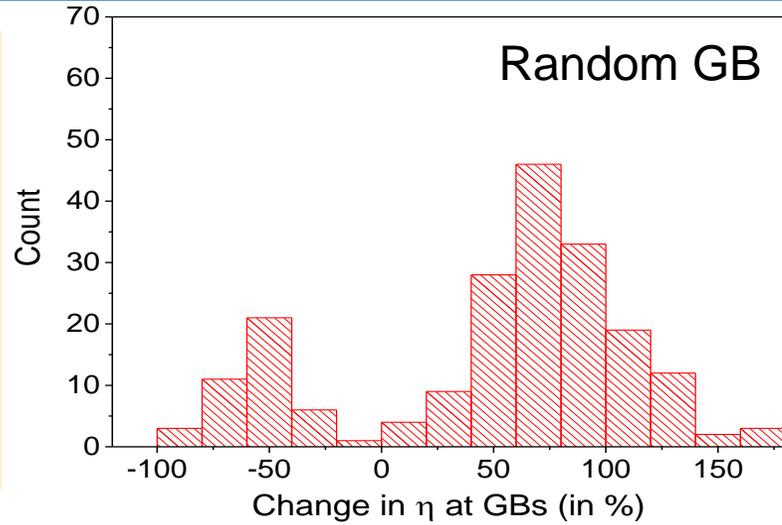
← Benign

1 500

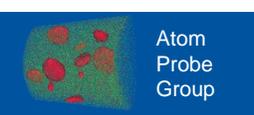
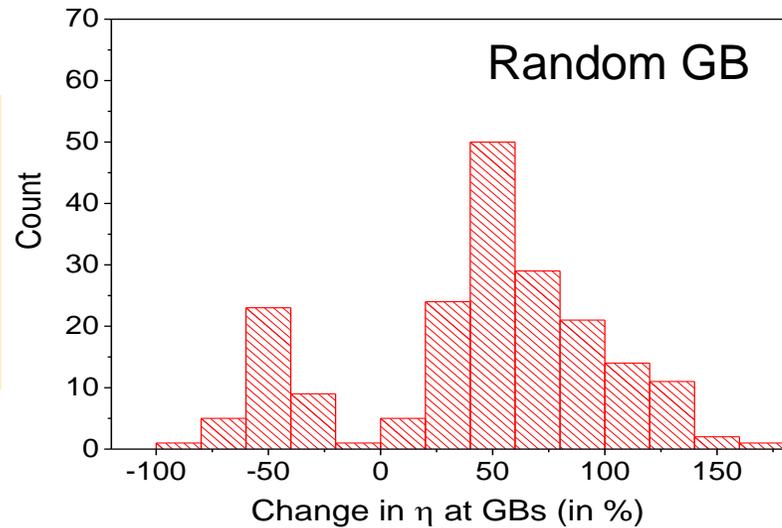
1 220

Statistics: change in EBIC current at Grain Boundaries

Space Charge Region

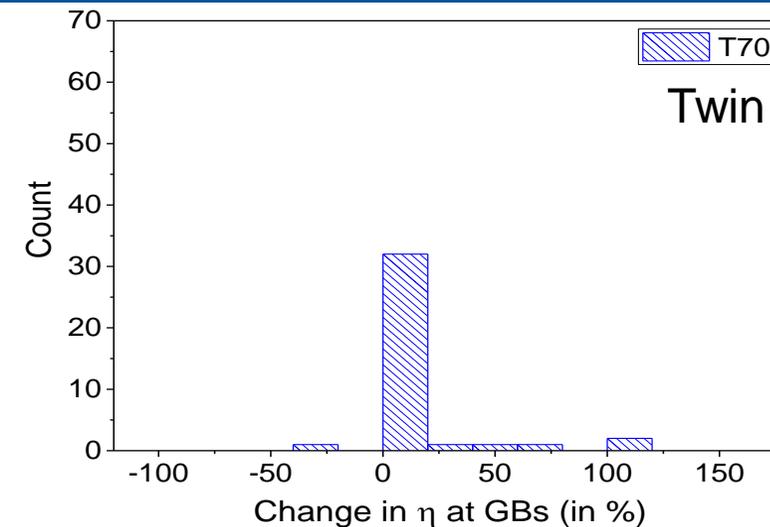
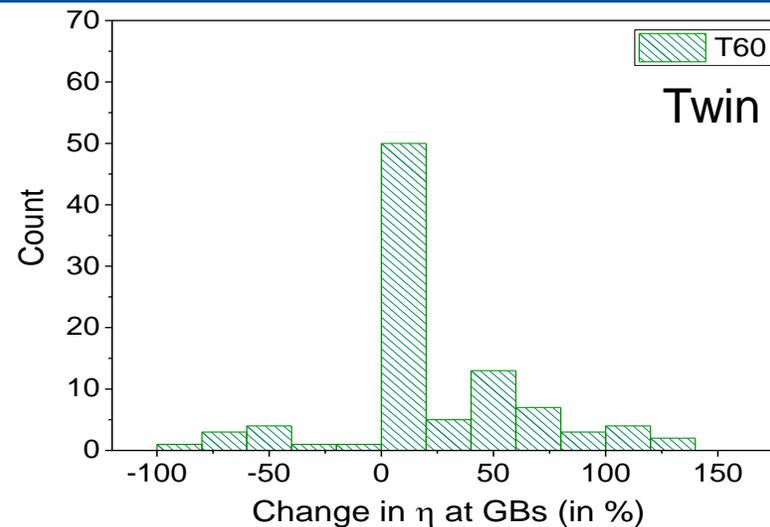
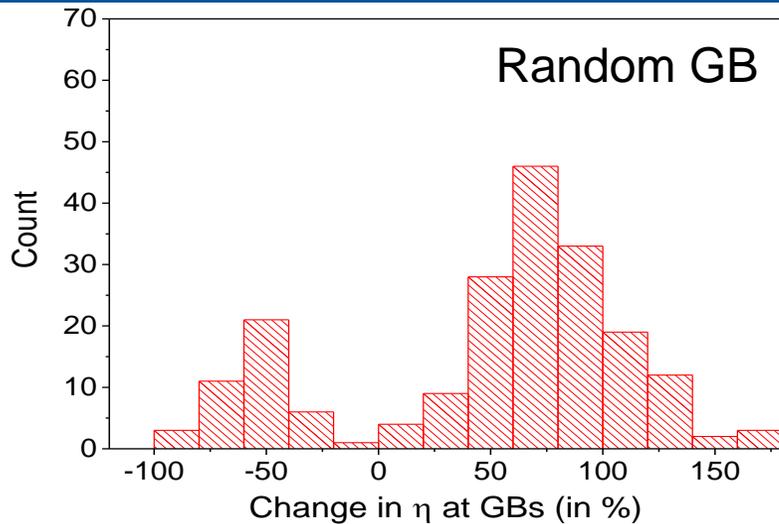


Middle region

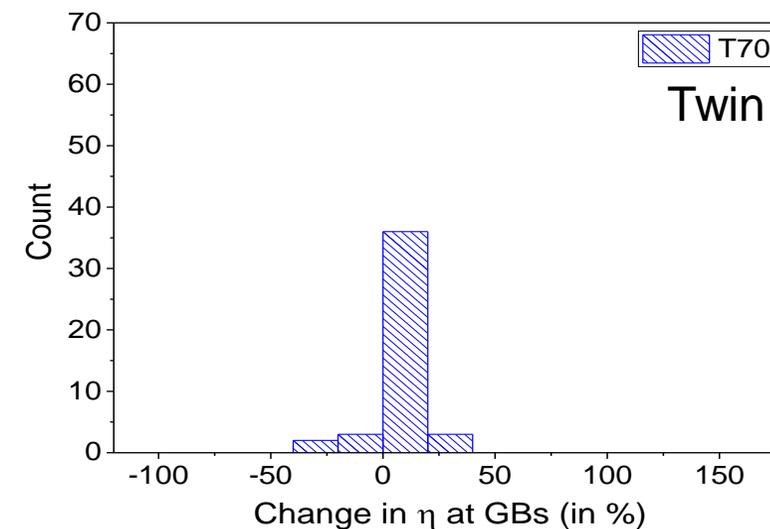
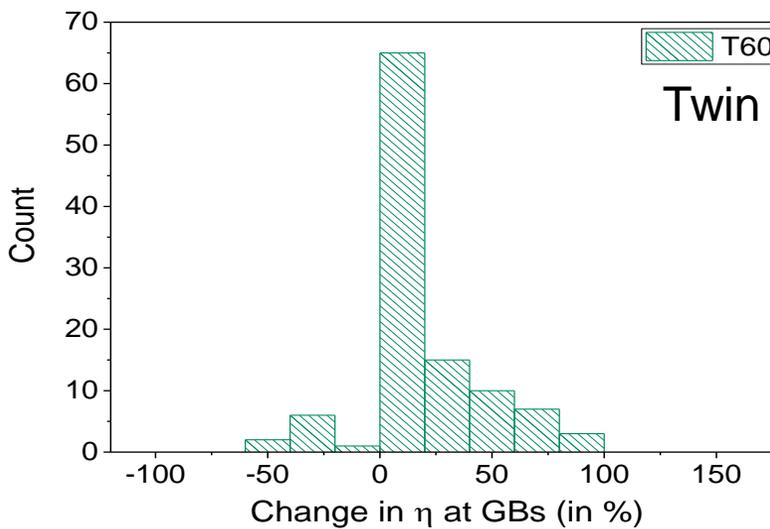
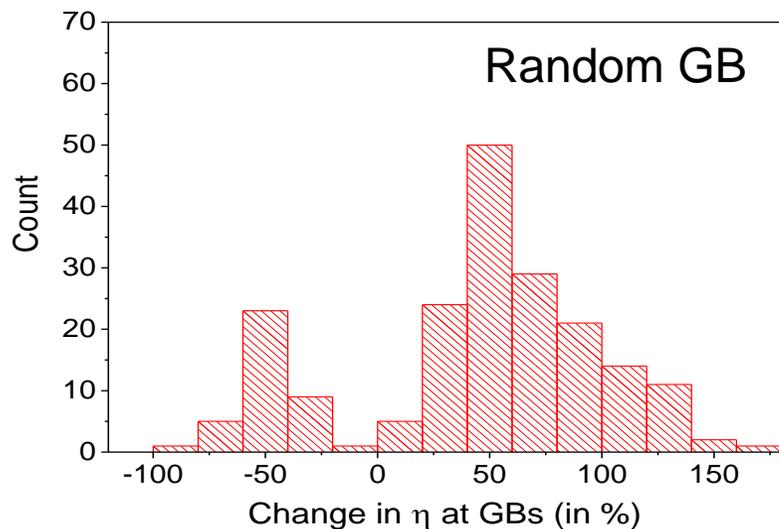


Statistics: change in EBIC current at Grain Boundaries

Space Charge Region

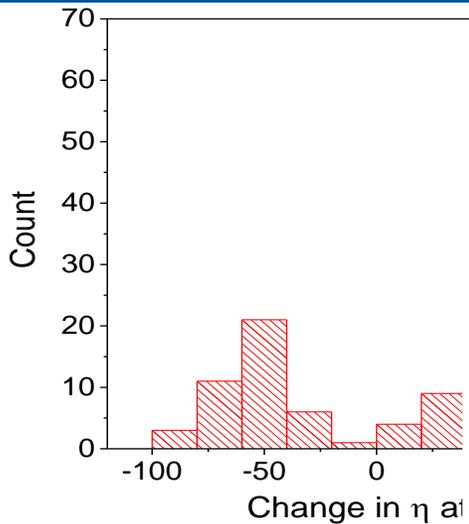


Middle region

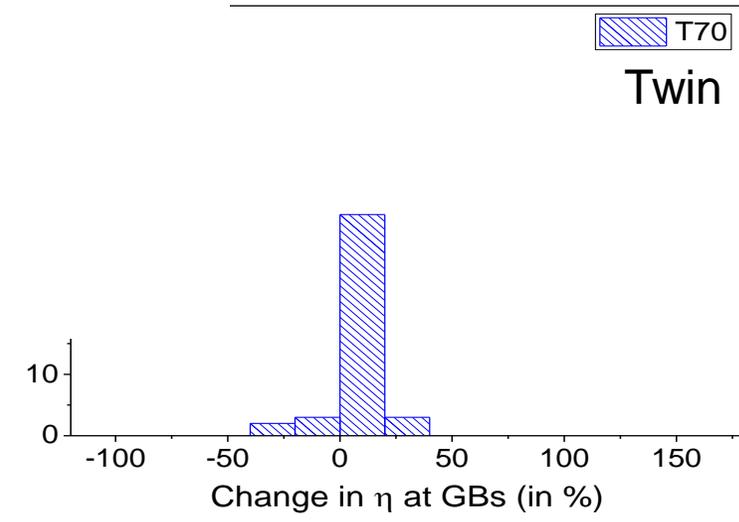
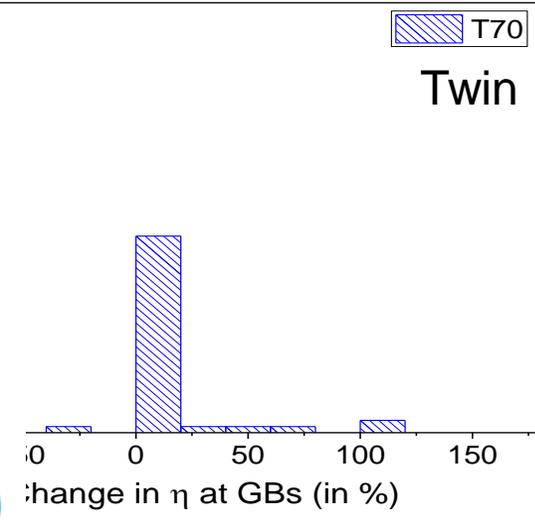
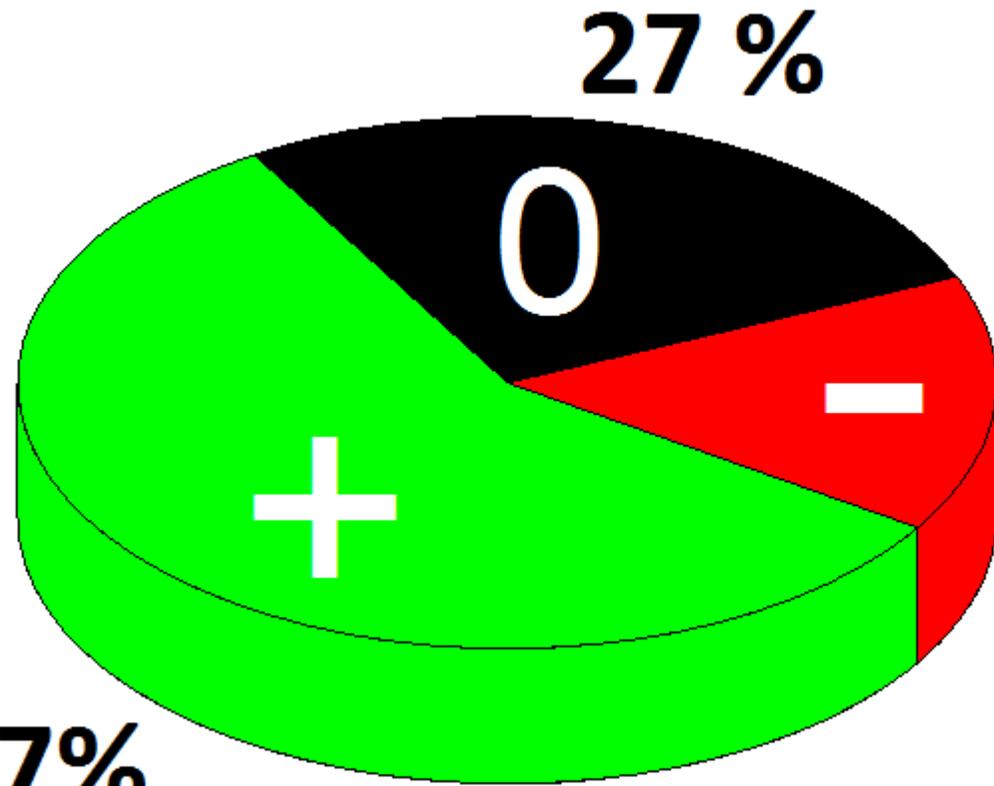
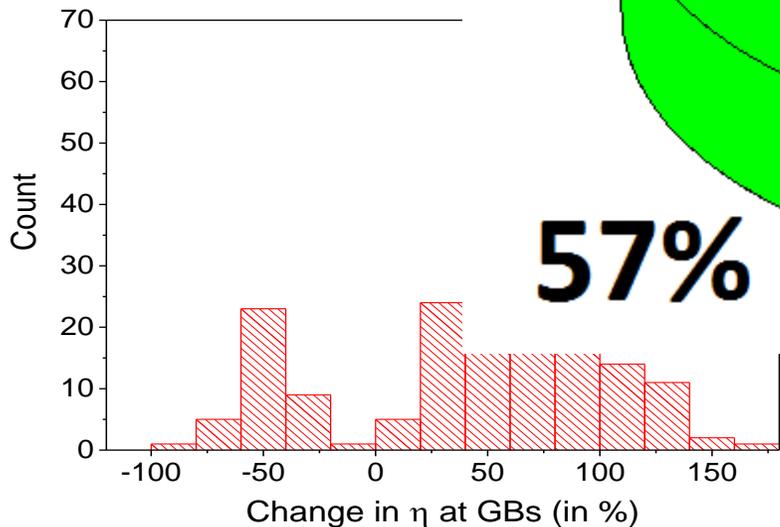


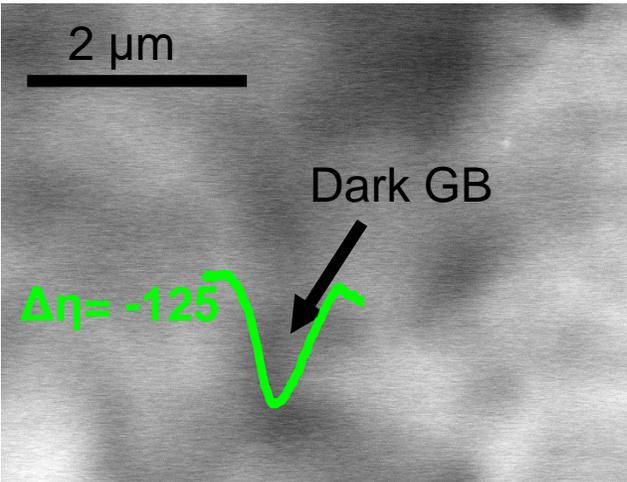
Statistics: change in EBIC current at Grain Boundaries

Space Charge Region



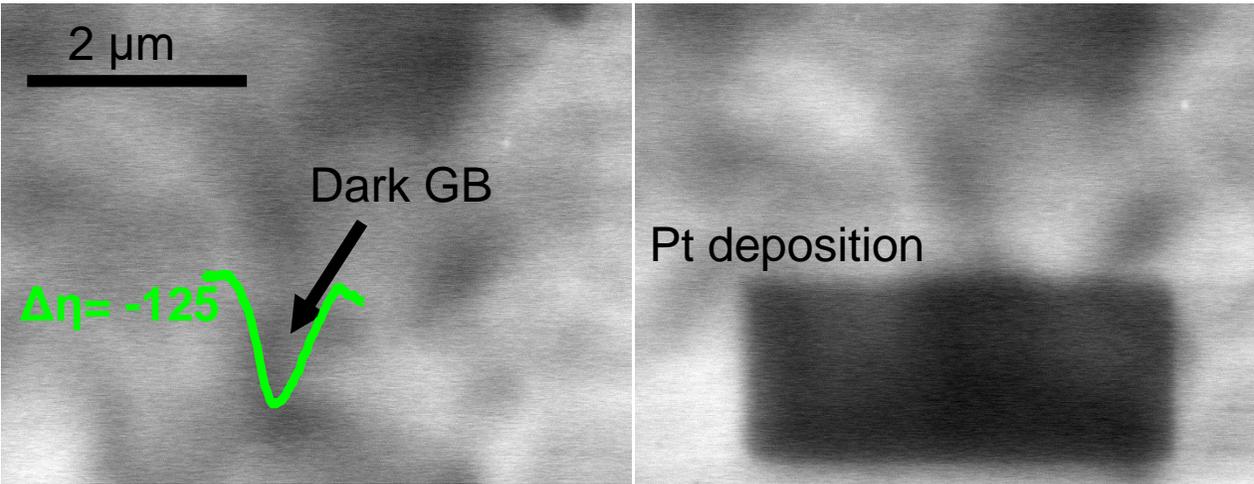
Middle region

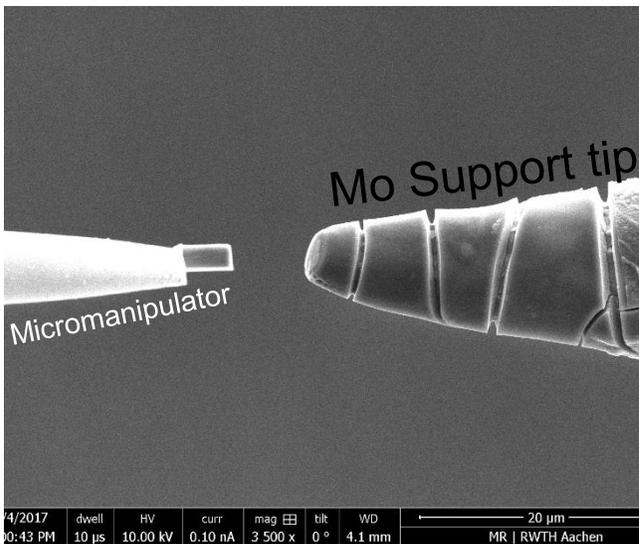
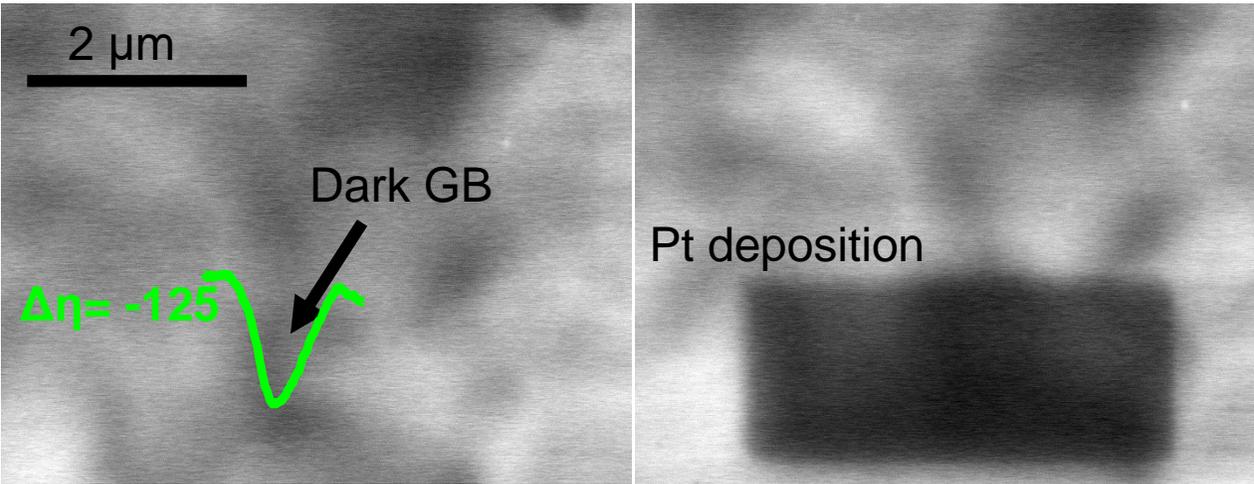


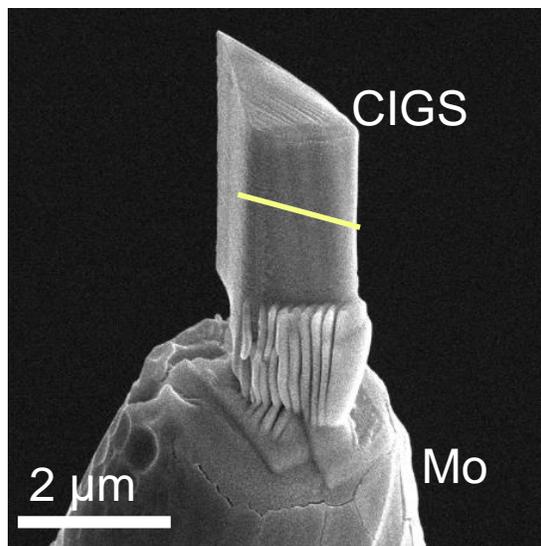
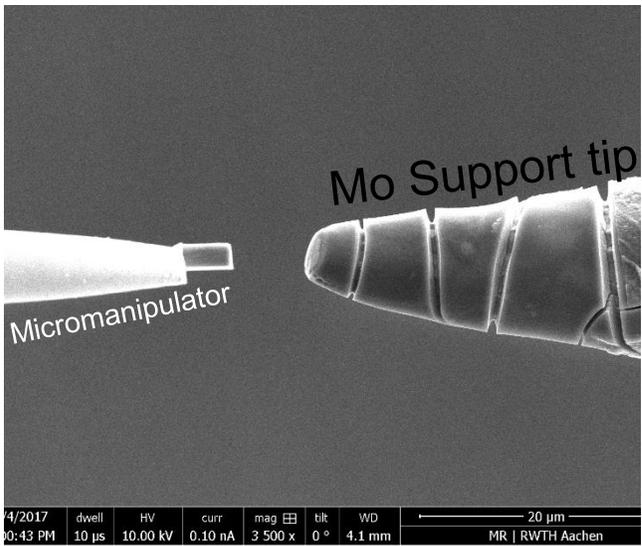
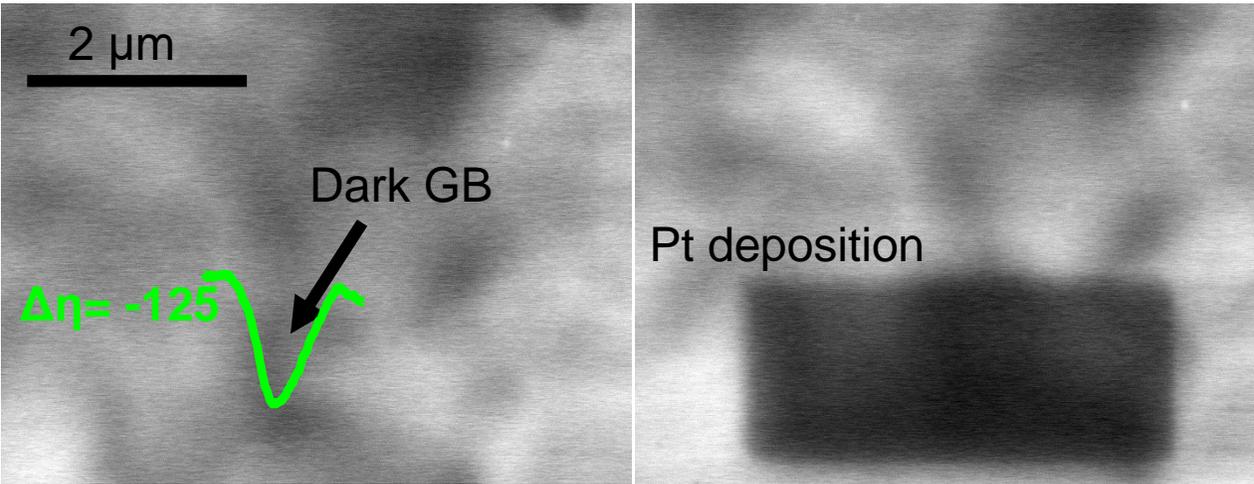


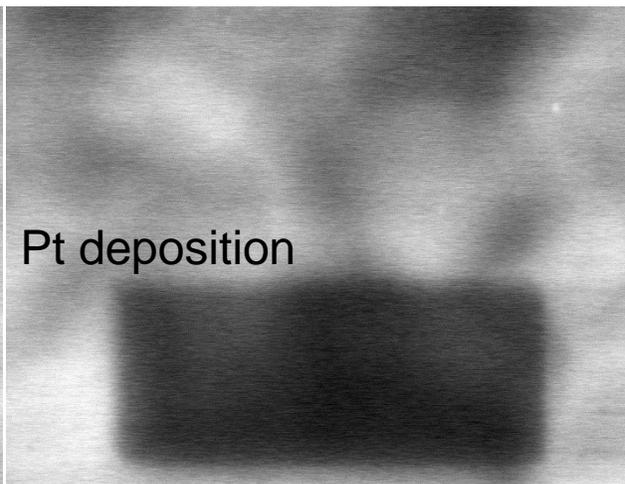
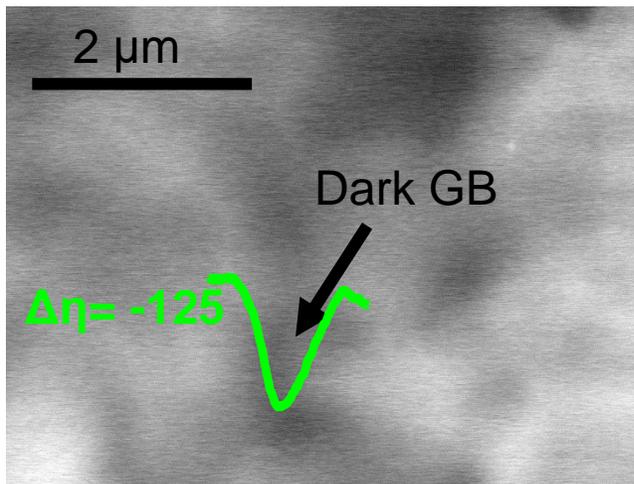
$$\eta = \frac{I_{EBIC}}{I_{SEM}}$$

$$\Delta\eta = \frac{\eta_{GB} - \eta_{Grain}}{\eta_{Grain}}$$

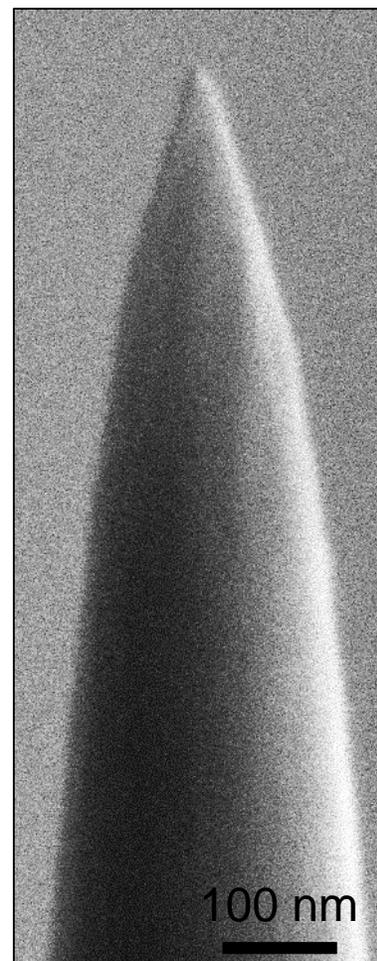




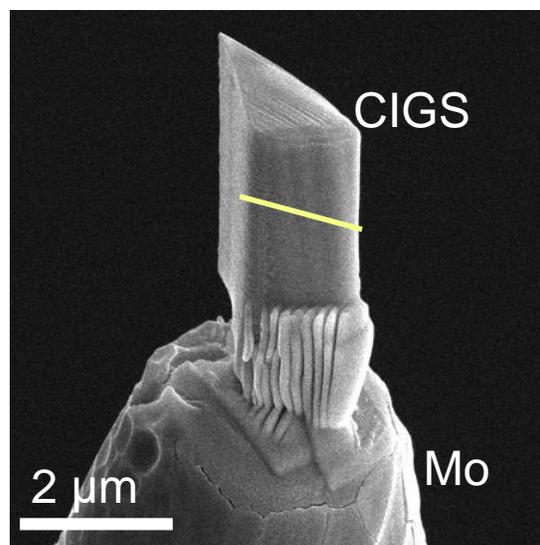
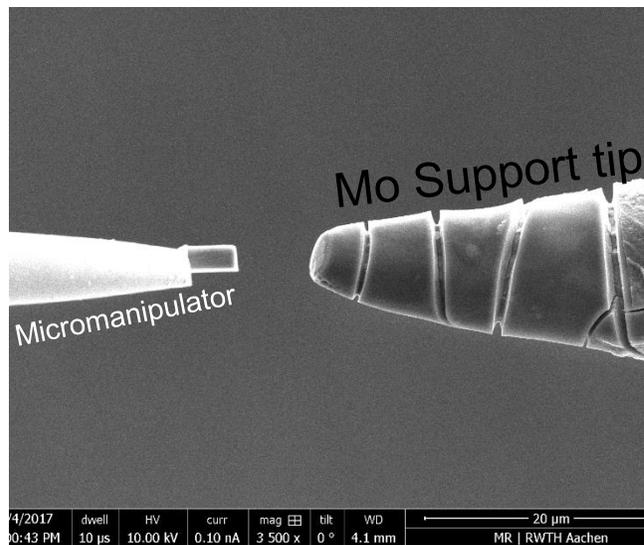
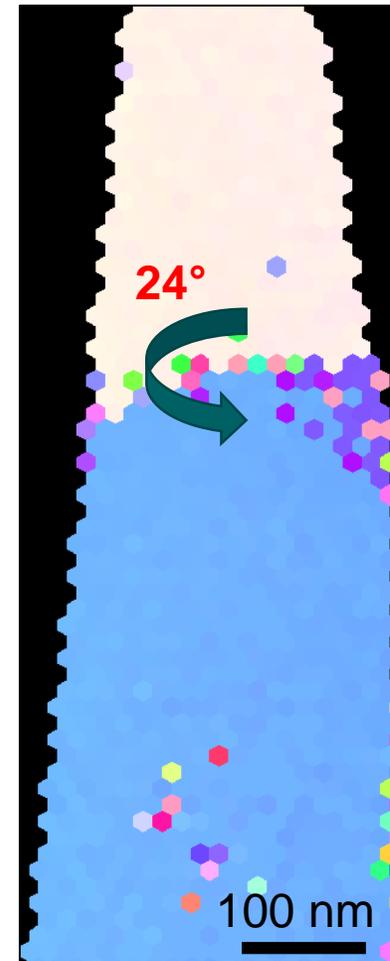


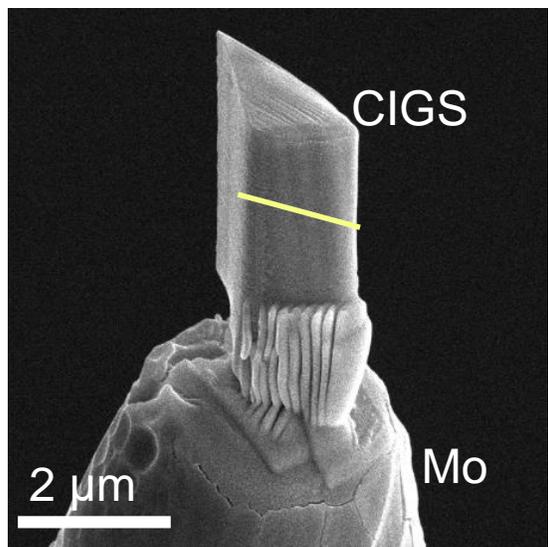
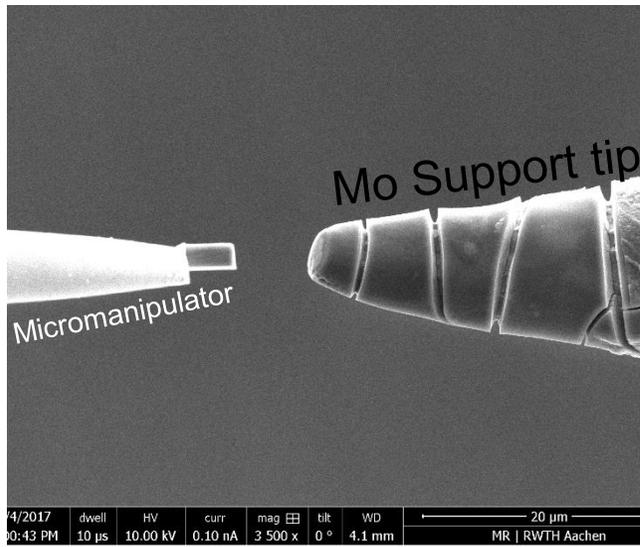
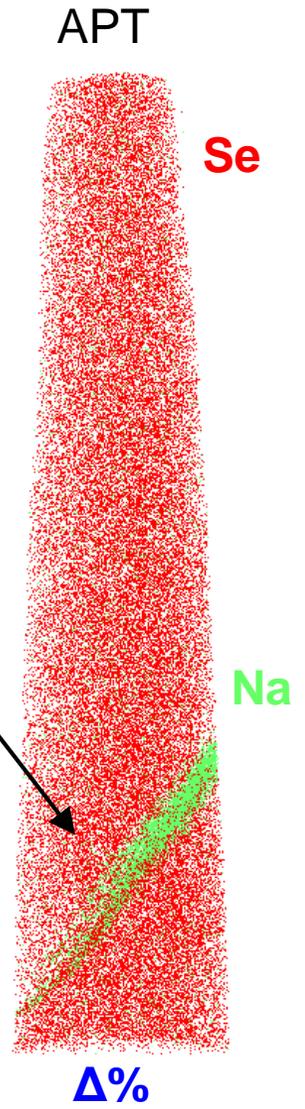
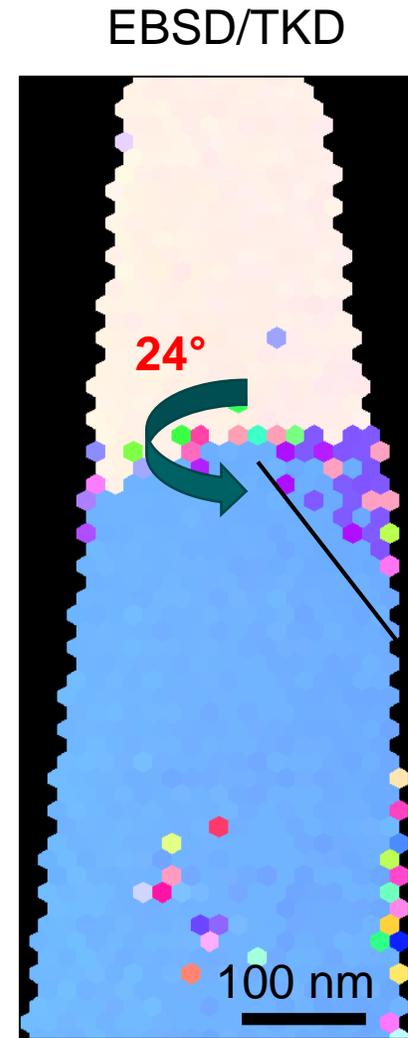
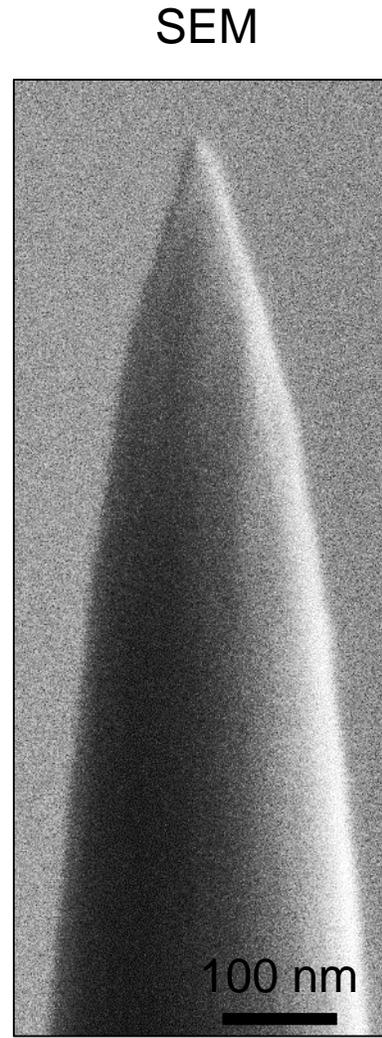
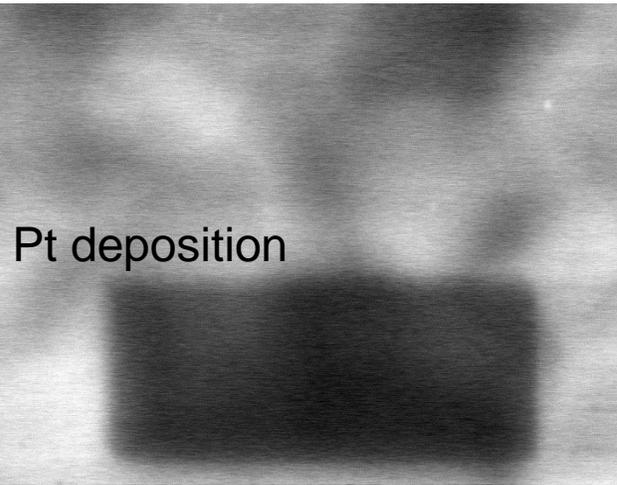
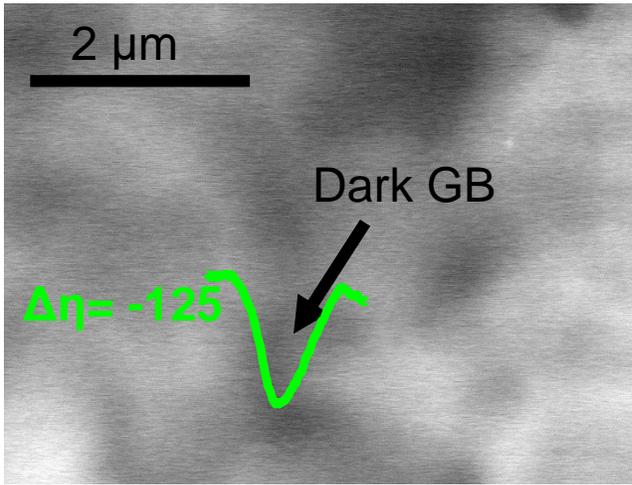


SEM

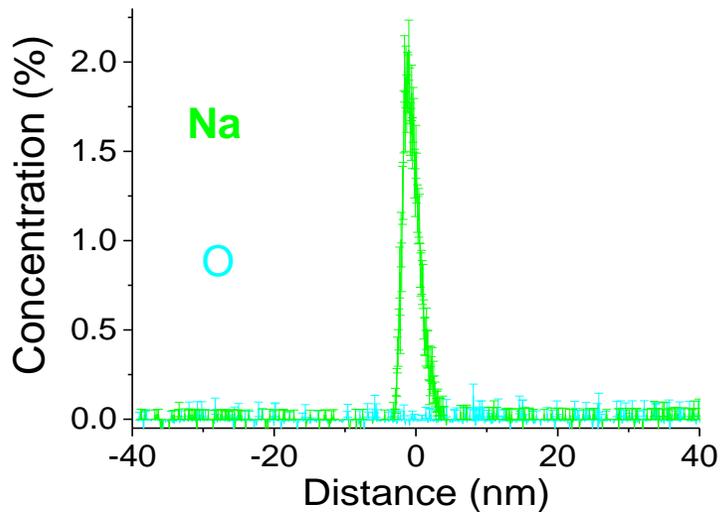
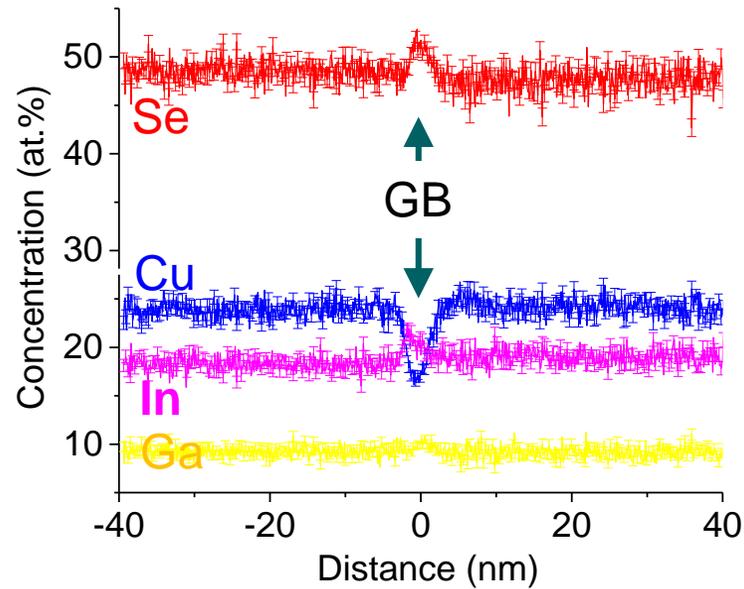


EBSD/TKD





Benign GB



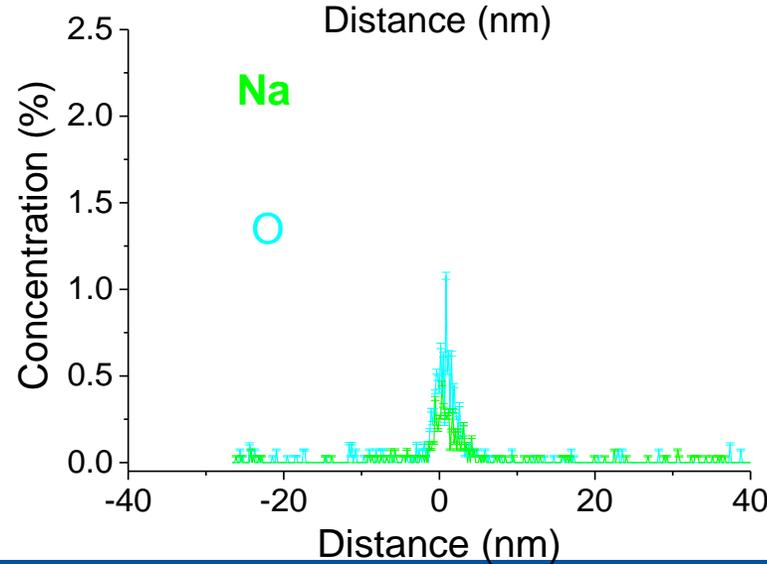
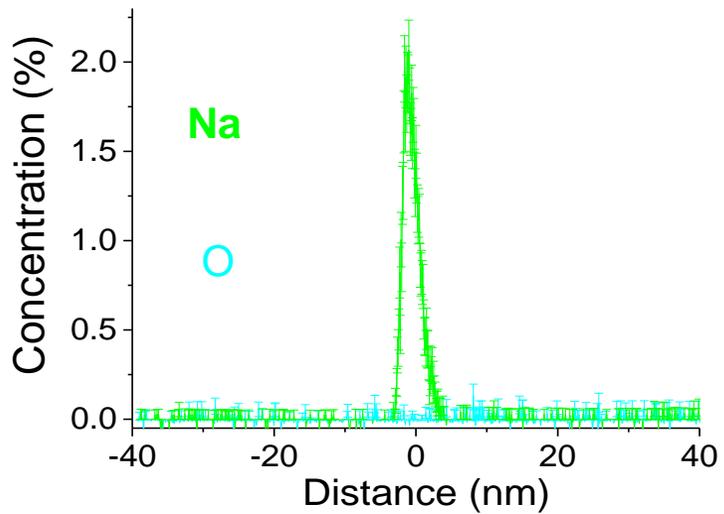
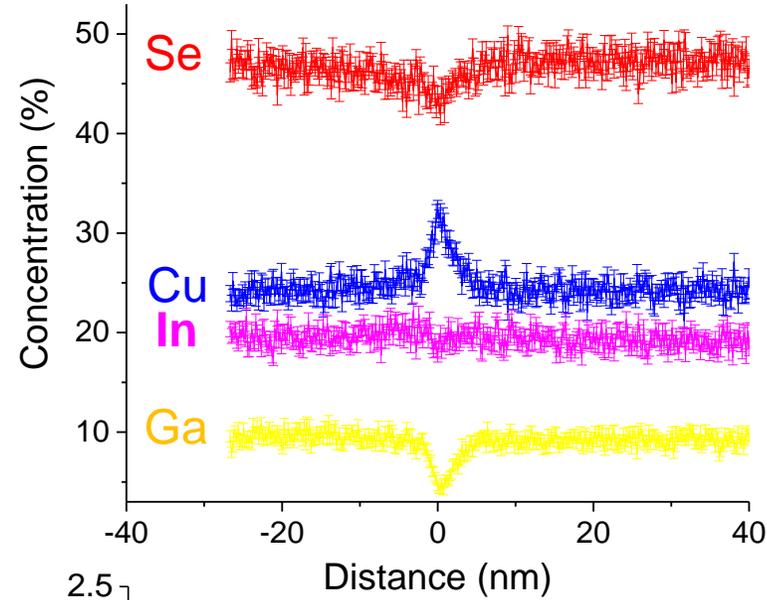
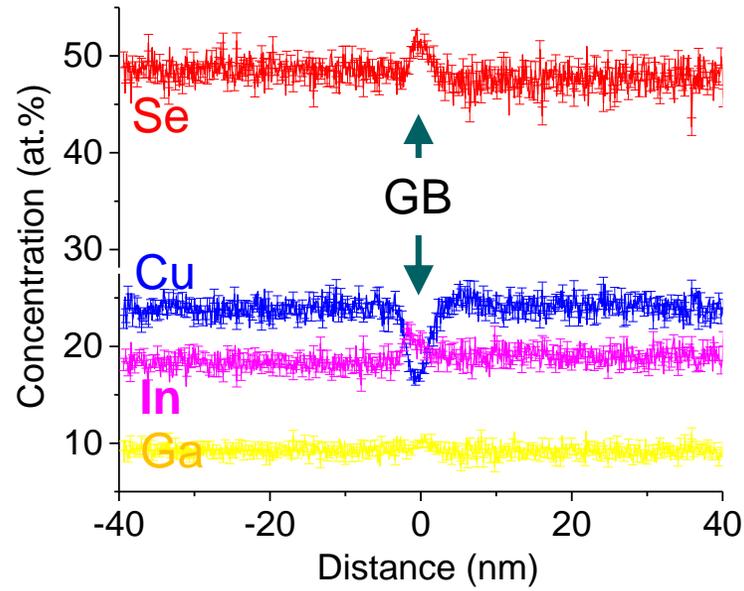
Similar grain boundary profile was obtained on high efficient (21.1% from ZSW) cells¹

What happens at a dark GB?

1) Raghuwanshi et.al. Nano Energy 10.1016/j.nanoen.2019.03.028

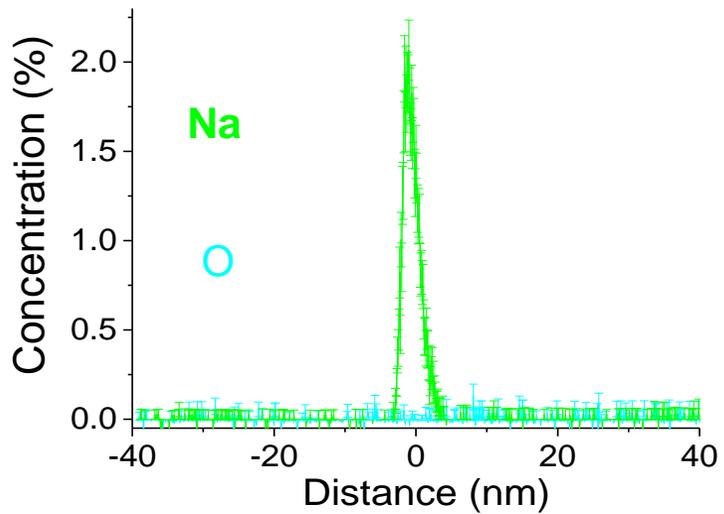
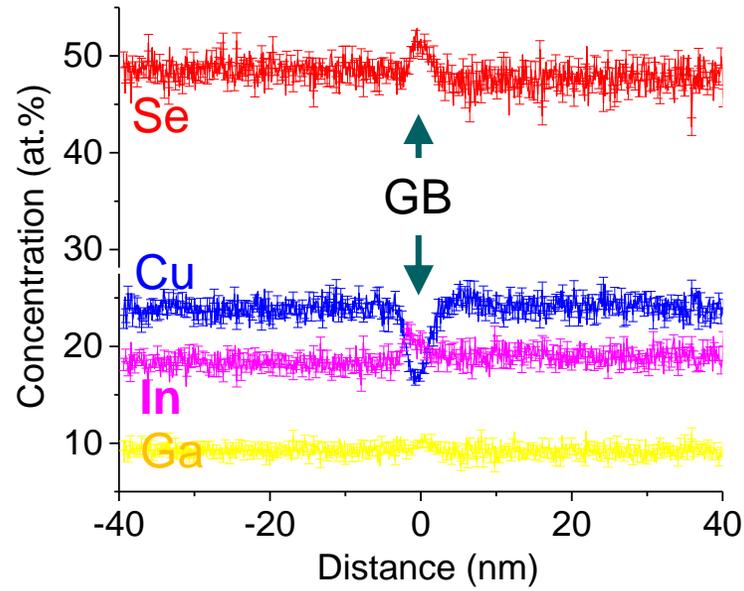
Benign GB

Detrimental GB

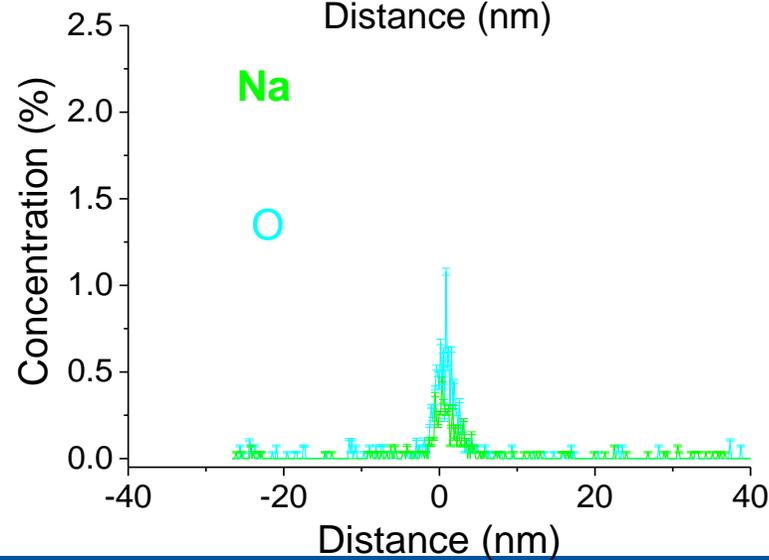
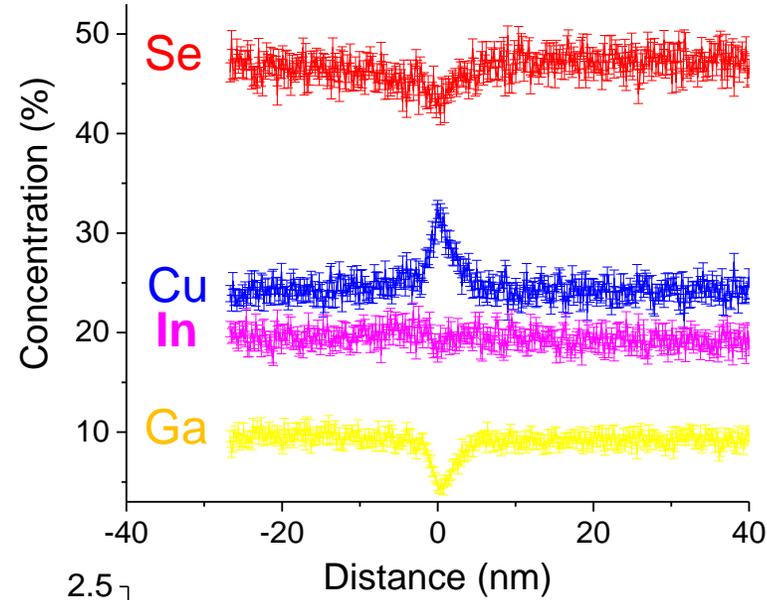


What happens at a neutral GB?

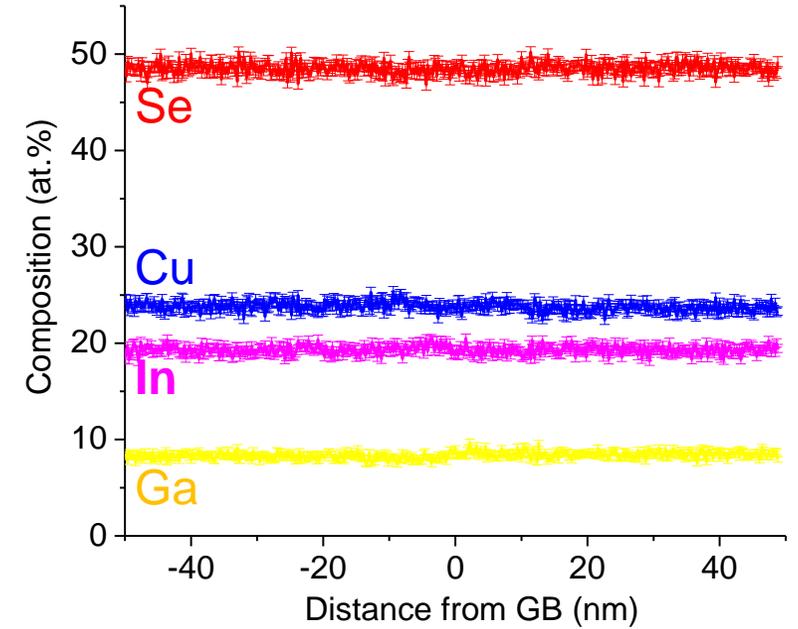
Benign GB



Detrimental GB

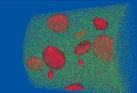


Neutral GB



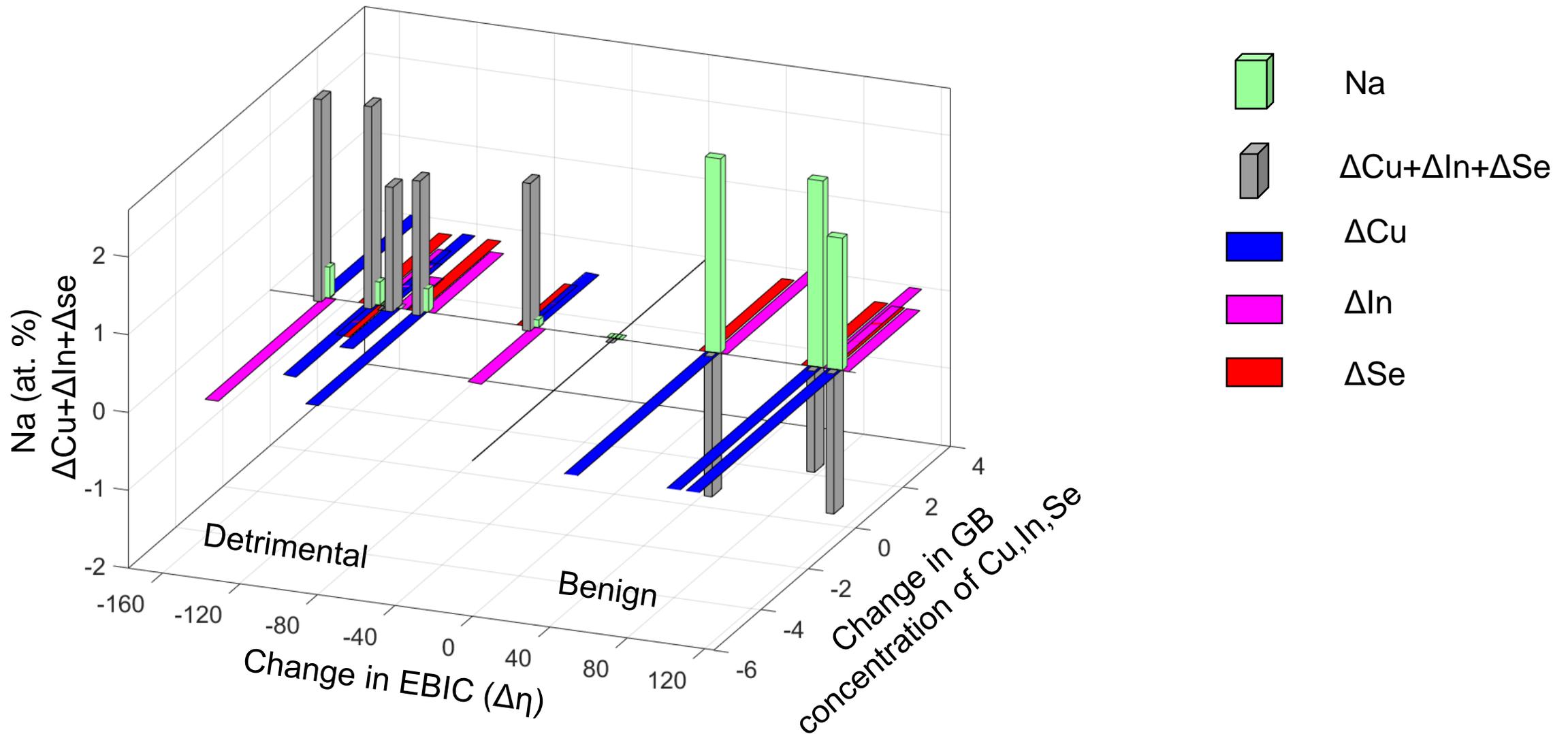
No Change in concentration
No impurities

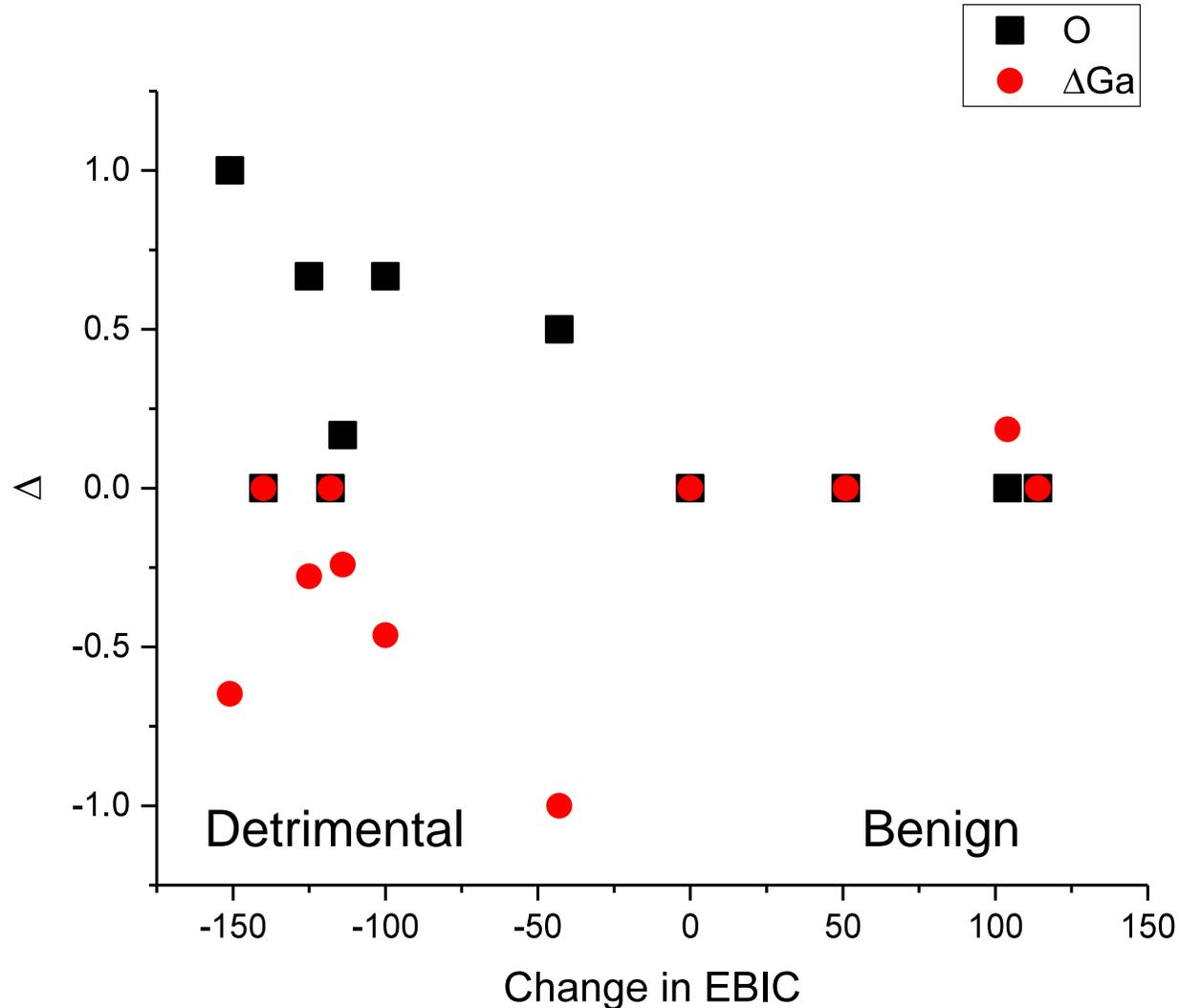
	Change in EBIC $\Delta\eta$	GB angle	Na (at. %)	O (at. %)	Δ Cu (at. %)	Δ Se (at. %)	Δ In (at. %)	Δ Ga (at. %)
Neutral	0	60°($\Sigma 3$)	0	0	0	0	0	0
	0	60°($\Sigma 3$)	0	0	0	0	0	0
	0	60°($\Sigma 3$)	0	0	0	0	0	0
Benign								
Detrimental								



	Change in EBIC $\Delta\eta$	GB angle	Na (at. %)	O (at. %)	Δ Cu (at. %)	Δ Se (at. %)	Δ In (at. %)	Δ Ga (at. %)
Neutral	0	60°(Σ 3)	0	0	0	0	0	0
	0	60°(Σ 3)	0	0	0	0	0	0
	0	60°(Σ 3)	0	0	0	0	0	0
Benign	+104	81°	2	0	-8.0	+3.8	+2.9	0
	+114	46.5°	1.7	0	-7.8	+3.0	+3.0	0
	+51	21.8°	2.5	0	-9.3	+4	+3.5	0
Detrimental								

	Change in EBIC $\Delta\eta$	GB angle	Na (at. %)	O (at. %)	Δ Cu (at. %)	Δ Se (at. %)	Δ In (at. %)	Δ Ga (at. %)
Neutral	0	60°(Σ 3)	0	0	0	0	0	0
	0	60°(Σ 3)	0	0	0	0	0	0
	0	60°(Σ 3)	0	0	0	0	0	0
Benign	+104	81°	2	0	-8.0	+3.8	+2.9	0
	+114	46.5°	1.7	0	-7.8	+3.0	+3.0	0
	+51	21.8°	2.5	0	-9.3	+4	+3.5	0
Detrimental	-118	24°	0	0	+3.5	-2.0	-1.5	0
	-151	88°	0.4	0.6	+4.5	-1.7	0	-3.5
	-43	22.2°	0.1	0.3	+2.5	-1.3	+4.2	-5.4
	-114	44.3°	0	0.1	-2.0	+1.5	+2.1	-1.3
	-125	59°	0.3	0.4	-3.8	+3.4	+2.0	-1.5
	-100	32°	0.3	0.4	-4.6	+3.0	+2.5	-2.5

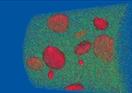




- Clear correlation observed for change in EBIC with Ga and O at GB
- O was previously predicted to act like a passivating agent for GBs, ^[1] and have shown to be even beneficial for CIGS device in Cahen and Noufi model. ^[2]

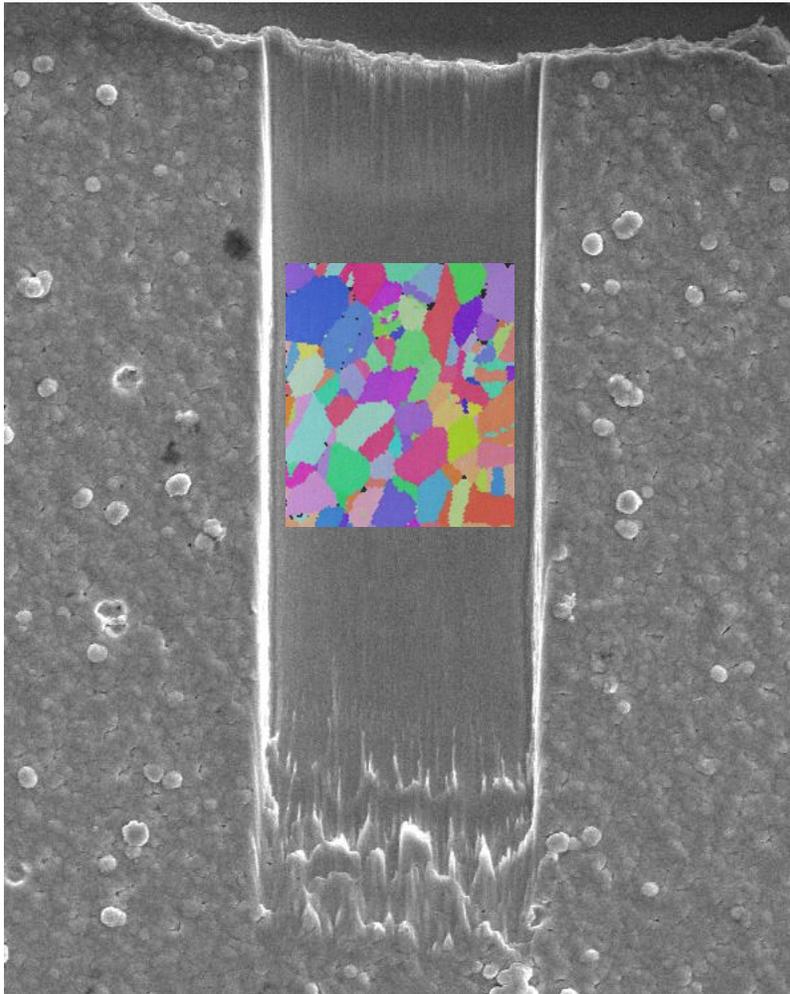
1) U. Rau, et al. *Appl. Phys. A* **2009**, 96, 221.

2) R. Noufi, et al. *Solar Cells* **1986**, 16, 479.

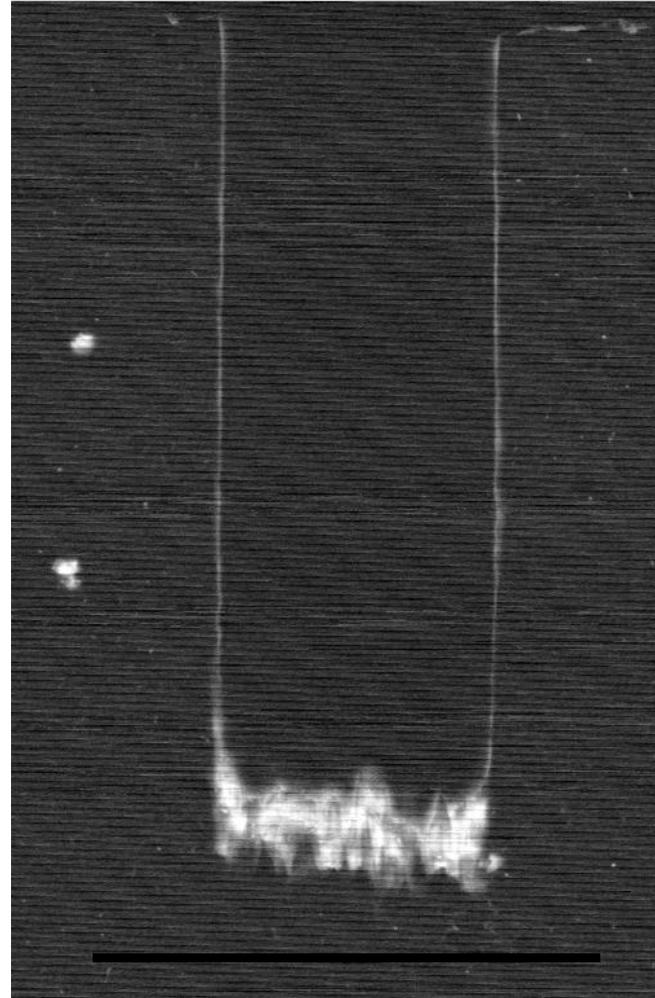


Surface

SEM

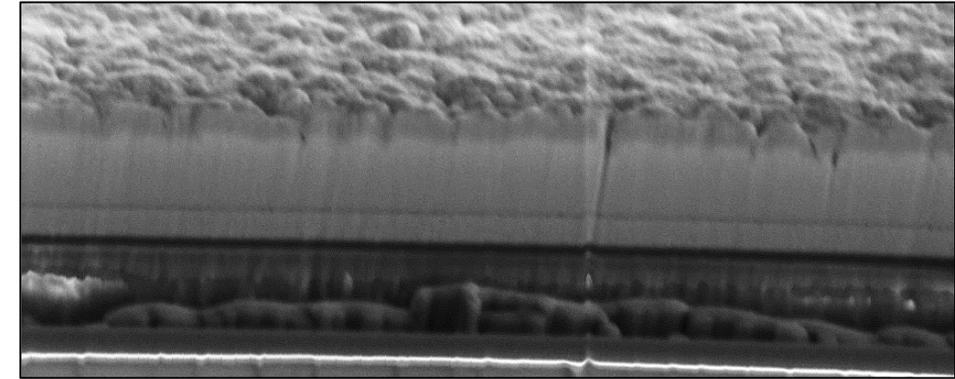


EBIC

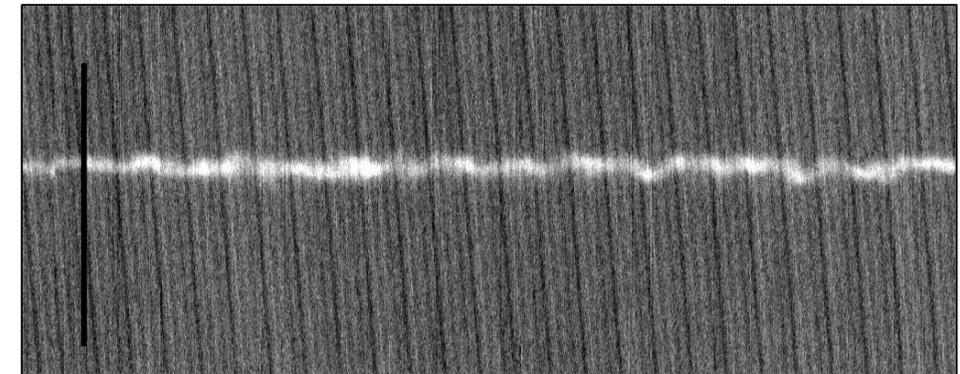


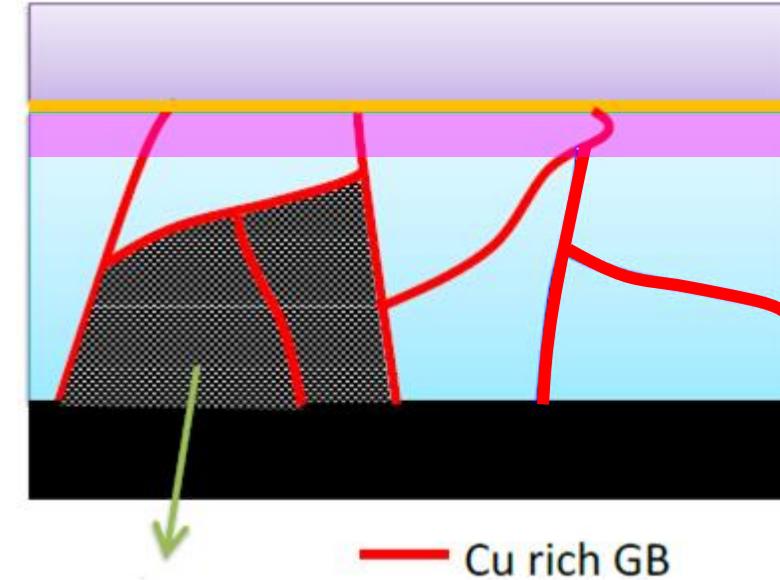
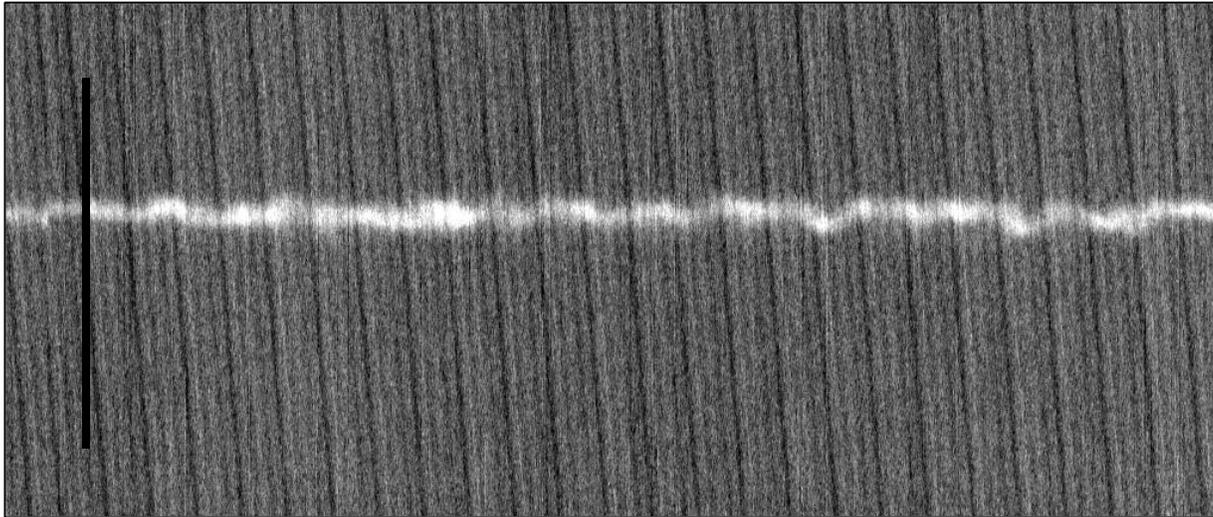
PN Junction

SEM



EBIC





$V_{Cu} < Cu_{In} < V_{In} < Cu_i < In_{Cu}$ (Cu rich; In rich; *n* type),

$V_{Cu} < Cu_{In} < In_{Cu} < Cu_i < V_{In}$ (Cu rich; In rich; *p* type),

$V_{Cu} < V_{In} < In_{Cu} < Cu_{In} < Cu_i$ (Cu poor; In rich; *n* type),

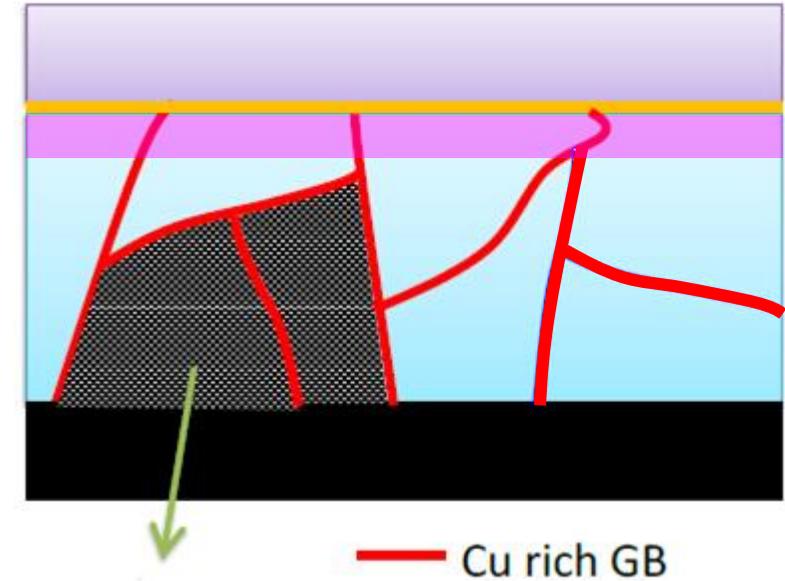
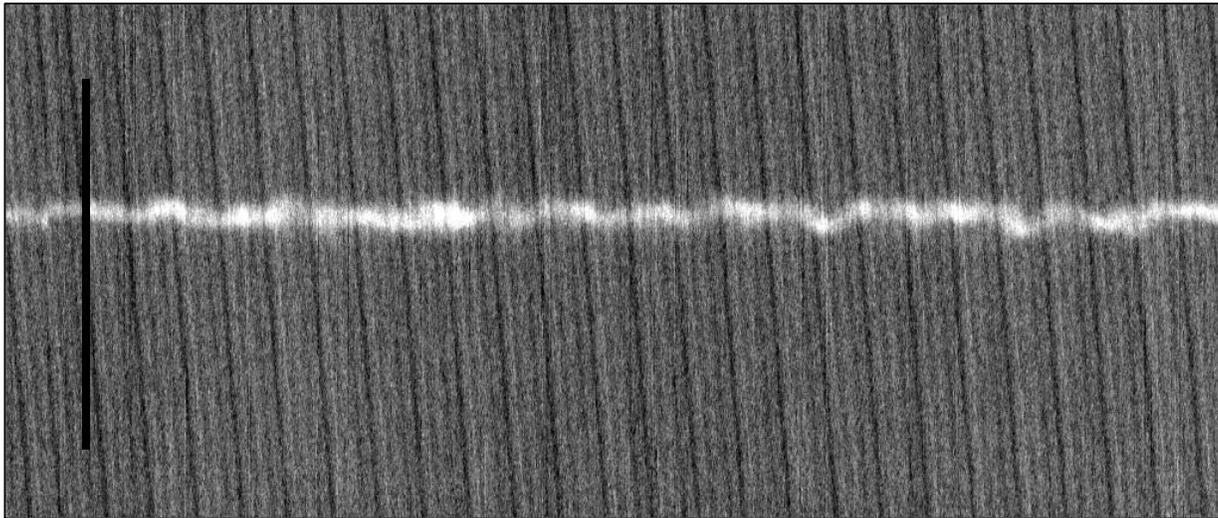
$V_{Cu} < In_{Cu} < V_{In} < Cu_{In} < Cu_i$ (Cu poor; In rich; *p* type),

$Cu_{In} < V_{In} < V_{Cu} < Cu_i < In_{Cu}$ (Cu rich; In poor; *n* type),

$Cu_{In} < V_{Cu} < V_{In} < Cu_i < In_{Cu}$ (Cu rich; In poor; *p* type),

Electron hole pairs are produced in grains but are actively recombined at GBs

Hence no signal from deeper grains



$V_{Cu} < Cu_{In} < V_{In} < Cu_i < In_{Cu}$ (Cu rich; In rich; n type),

$V_{Cu} < Cu_{In} < In_{Cu} < Cu_i < V_{In}$ (Cu rich; In rich; p type),

$V_{Cu} < V_{In} < In_{Cu} < Cu_{In} < Cu_i$ (Cu poor; In rich; n type),

$V_{Cu} < In_{Cu} < V_{In} < Cu_{In} < Cu_i$ (Cu poor; In rich; p type),

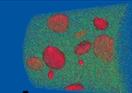
$Cu_{In} < V_{In} < V_{Cu} < Cu_i < In_{Cu}$ (Cu rich; In poor; n type),

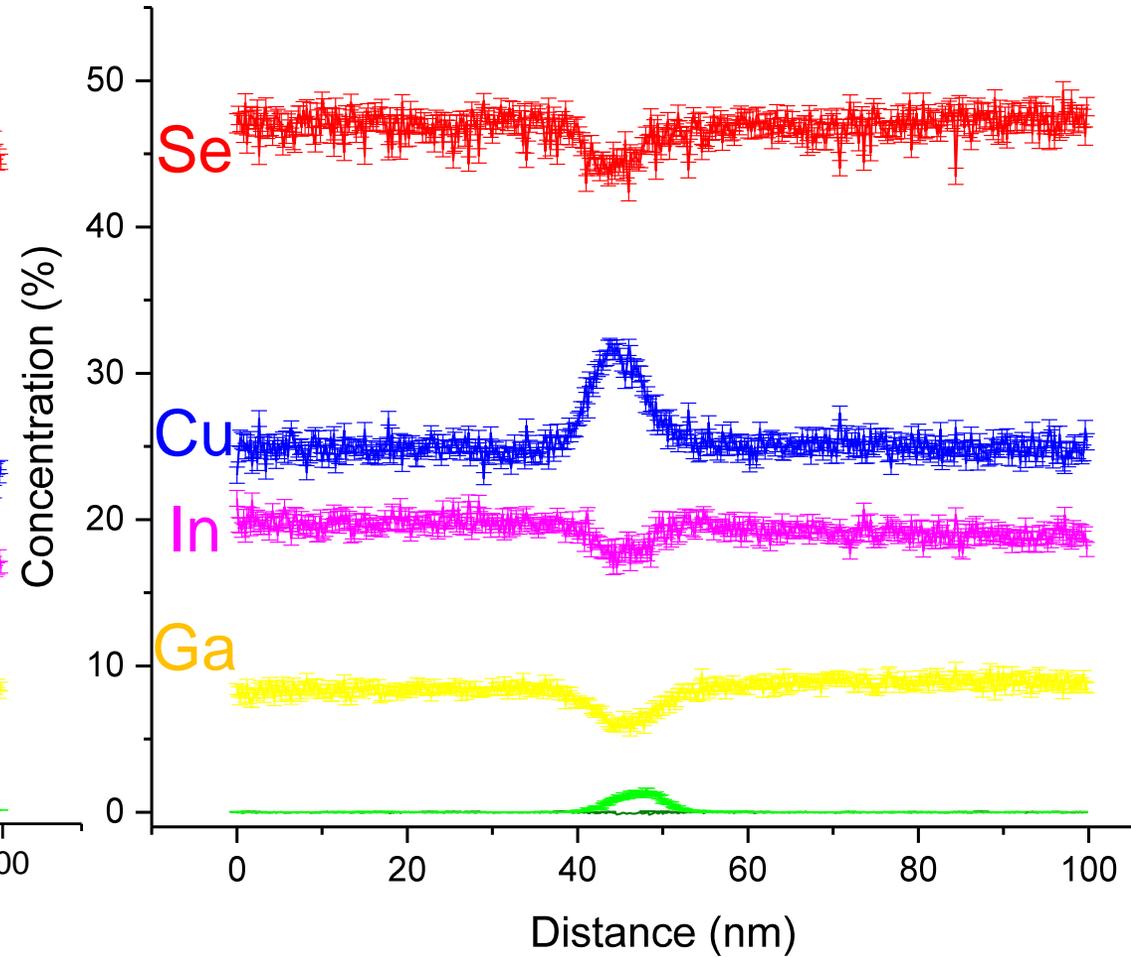
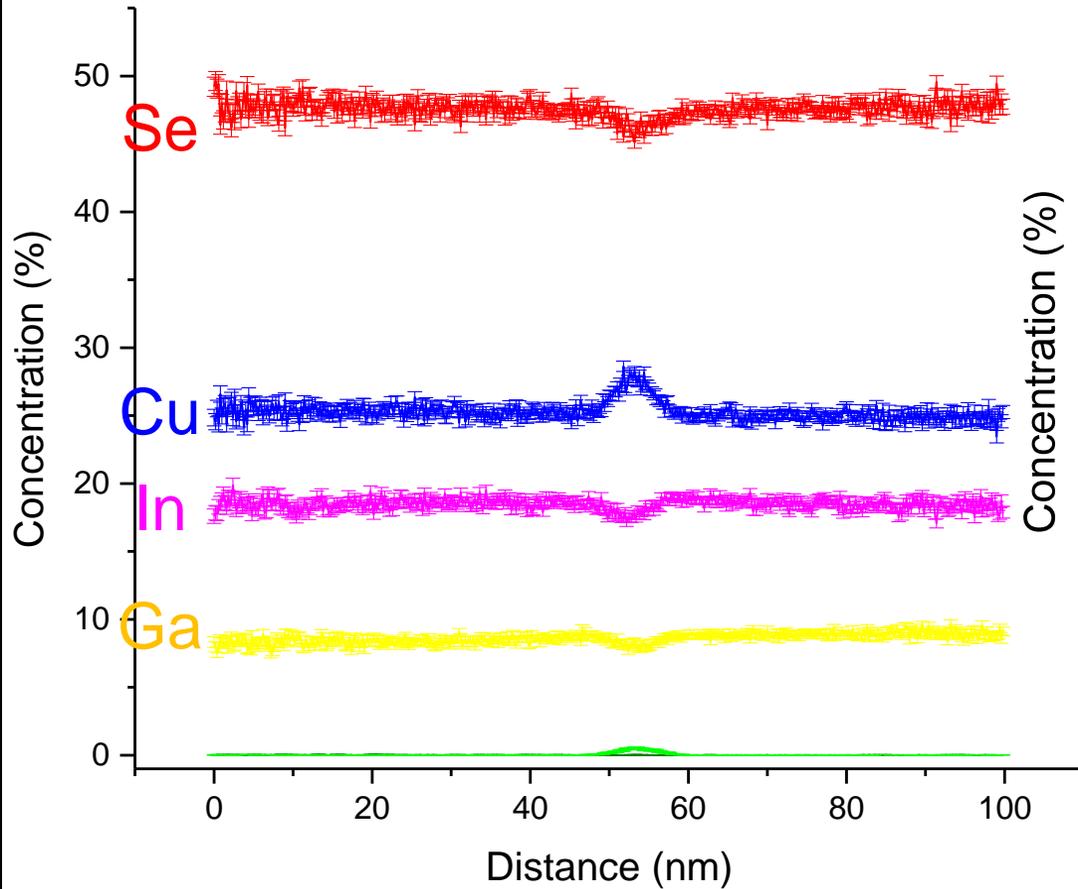
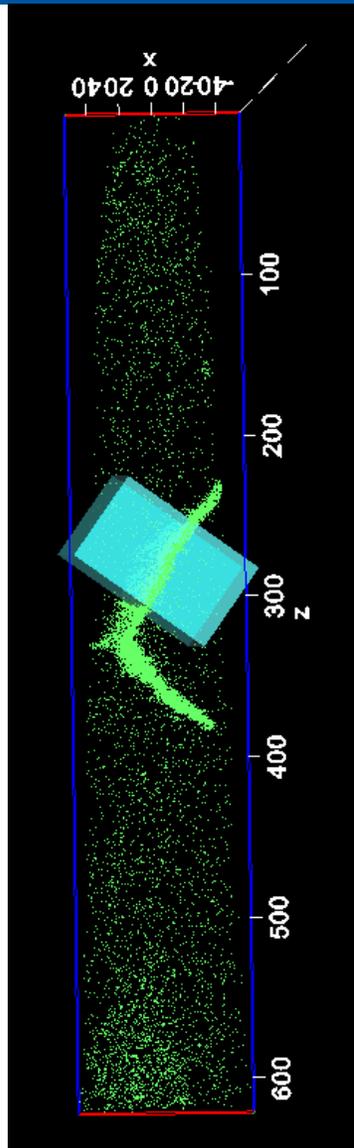
$Cu_{In} < V_{Cu} < V_{In} < Cu_i < In_{Cu}$ (Cu rich; In poor; p type),

Electron hole pairs are produced in grains but are actively recombined at GBs

Hence no signal from deeper grains

What is the composition?



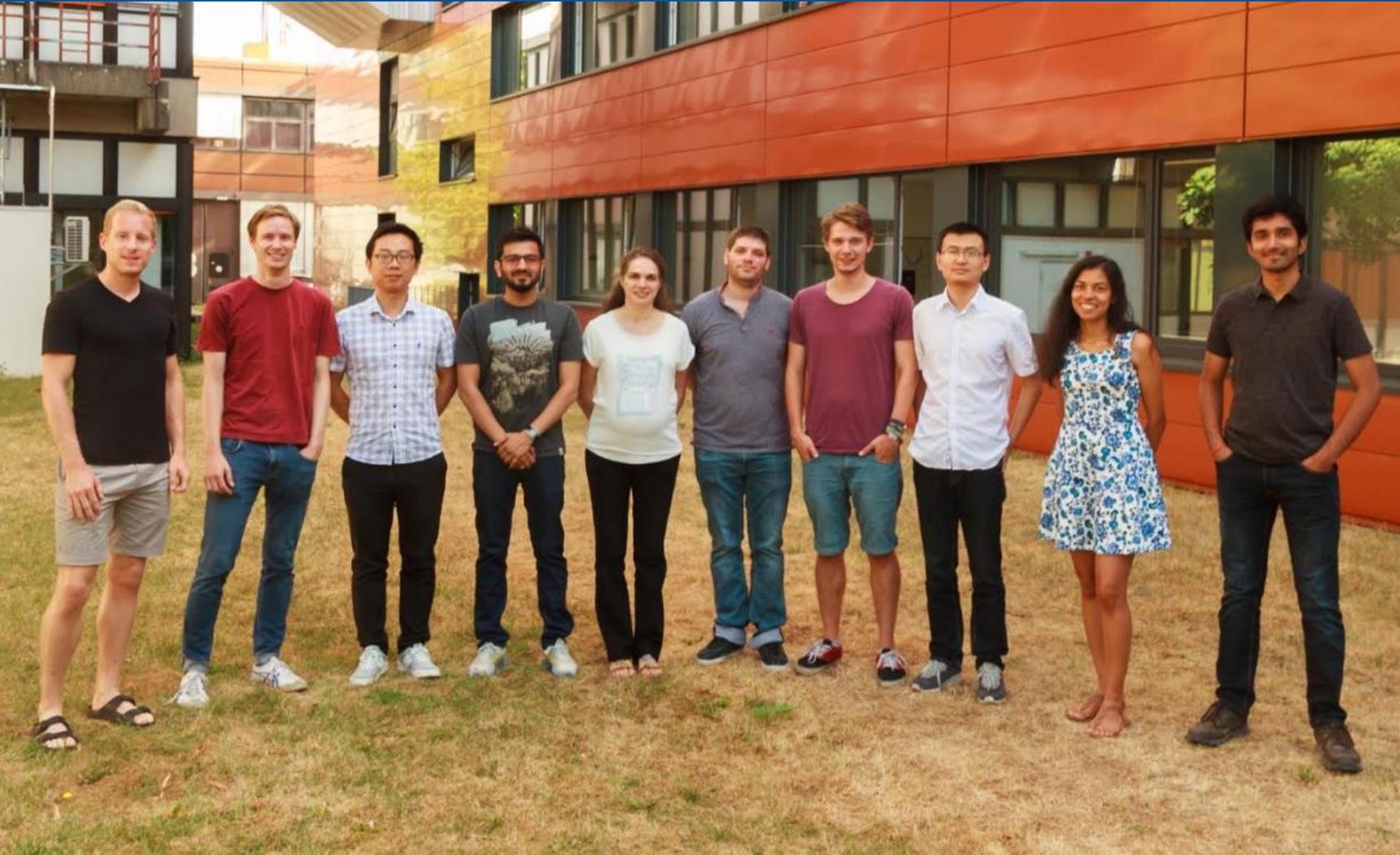


- Strong correlation between GB properties and its composition is found
- Trait of a benign GB: **Cu poor, In/Se rich, Na (1-3 at%), No O, Ga unchange**
- Trait of a detrimental GB: **Cu rich, Na (<1 at%), O, Ga depletion**
- Trait of a neutral GB: **Twin, no change in composition**
- No correlation between (random) GB **misorientation** and its composition/trait

- Existence of Bright GBs: type inversion/band bending/hole barrier: better separation of electron hole pairs hence more current
- Most of the GBs are bright: explains why most publications report Cu depletion at GB, also consistent with theoretical expectations.
- Some GBs are dark: explains some publications reporting Cu enrichment
- Reality: All the types of GBs coexist with different compositions.
- Strongly depends on the deposition process/grain-composition.

- All elements (CIGS,Na,O) at GB reflects change in its electrical properties, it is unknown whether impurities or the matrix elements play the most important role
- Why some twin boundaries are bright?
 - HRTEM investigations

Thank you for your attention



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Mr. Jens Keutgen

